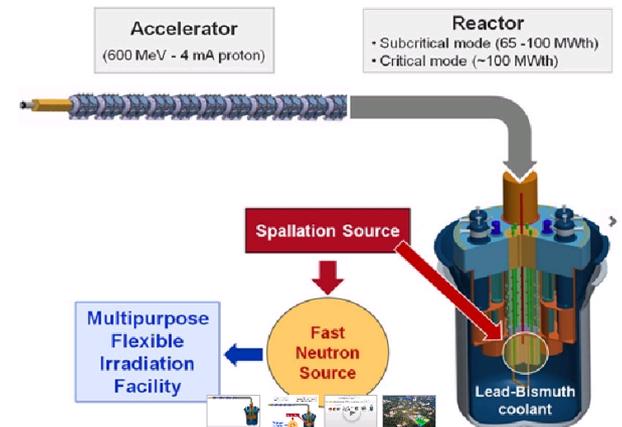


Workshop : Non-linear beam expander systems in high-power accelerator facilities
 ISA, Department of Physics and Astronomy, Aarhus University, Aarhus, Denmark
 26th and 27th March 2012

➤ **Aspects of the MYRRHA project**

<http://myrrha.sckcen.be/en>

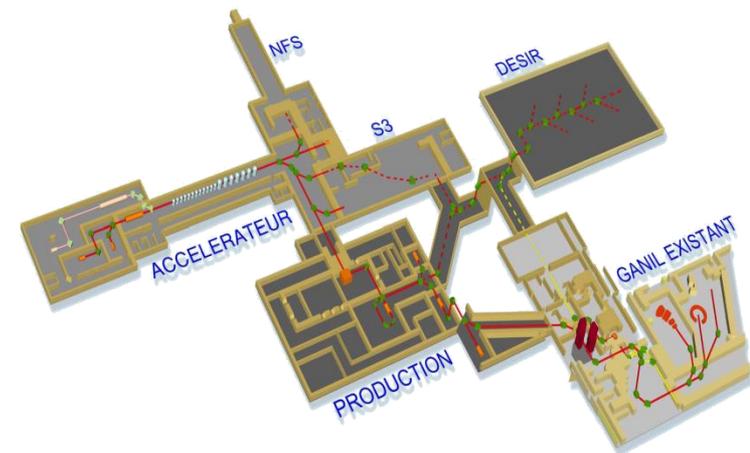
The Central Design Team for a fast spectrum transmutation experimental facility



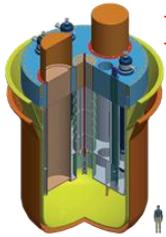
➤ **SPIRAL2 : some key about the beam furniture on targets**

<http://www.ganil-spiral2.eu/>

A new accelerator for GANIL at Caen France



L. Perrot : perrot@ipno.in2p3.fr , CNRS-IN2P3-IPNO



What is MYRRHA ?

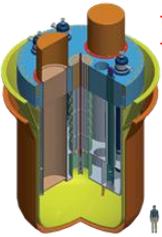
Multi-purpose hybrid research reactor for high-tech applications

SCK•CEN, the Belgian Nuclear Research Centre in Mül has been working for several years on the design of a multi-purpose irradiation facility in order to replace the ageing BR2 reactor, a multi-functional materials testing reactor (MTR), in operation since 1962.

MYRRHA, a flexible fast spectrum research reactor (50-100 MWth) is conceived as an accelerator driven system (ADS), able to operate in sub-critical and critical modes. It contains a proton accelerator of 600 MeV, a spallation target and a multiplying core with MOX fuel, cooled by liquid lead-bismuth (Pb-Bi).

MYRRHA will be located in Mül Belgium operational at full power around 2023.

MYRRHA will be the ADS demonstrator



Where are R&D programs for the accelerator to MYRRHA ?



- The Central Design Team (**CDT**) for a fast spectrum transmutation experimental facility (**FASTEF**). It is the next step next after FP6 IP-EUROTRANS. European program : 2009-2012.

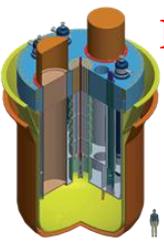
“FASTEF is proposed to be designed to an advanced level for decision to embark for its construction at the horizon of 2012 with the following objectives: to demonstrate the ADS technology and the efficient transmutation of high level waste; to operate as a flexible irradiation facility; to contribute to the demonstration of the Lead Fast Reactor technology without jeopardising the above objectives”



- The Myrrha Accelerator eXperiment (**MAX**) : <http://ipnweb.in2p3.fr/MAX/>

“To feed its sub-critical core with an external neutron source, the MYRRHA facility requires a powerful proton accelerator (600 MeV, 4 mA) operating in continuous mode, and above all featuring a very limited number of unforeseen beam interruptions. The MAX team, made up of accelerator and reliability experts from industries, universities and research organizations, has been set up to respond to these very specific twofold specifications.”

CDT = R&D reactor+HEBT MAX = R&D accelerator



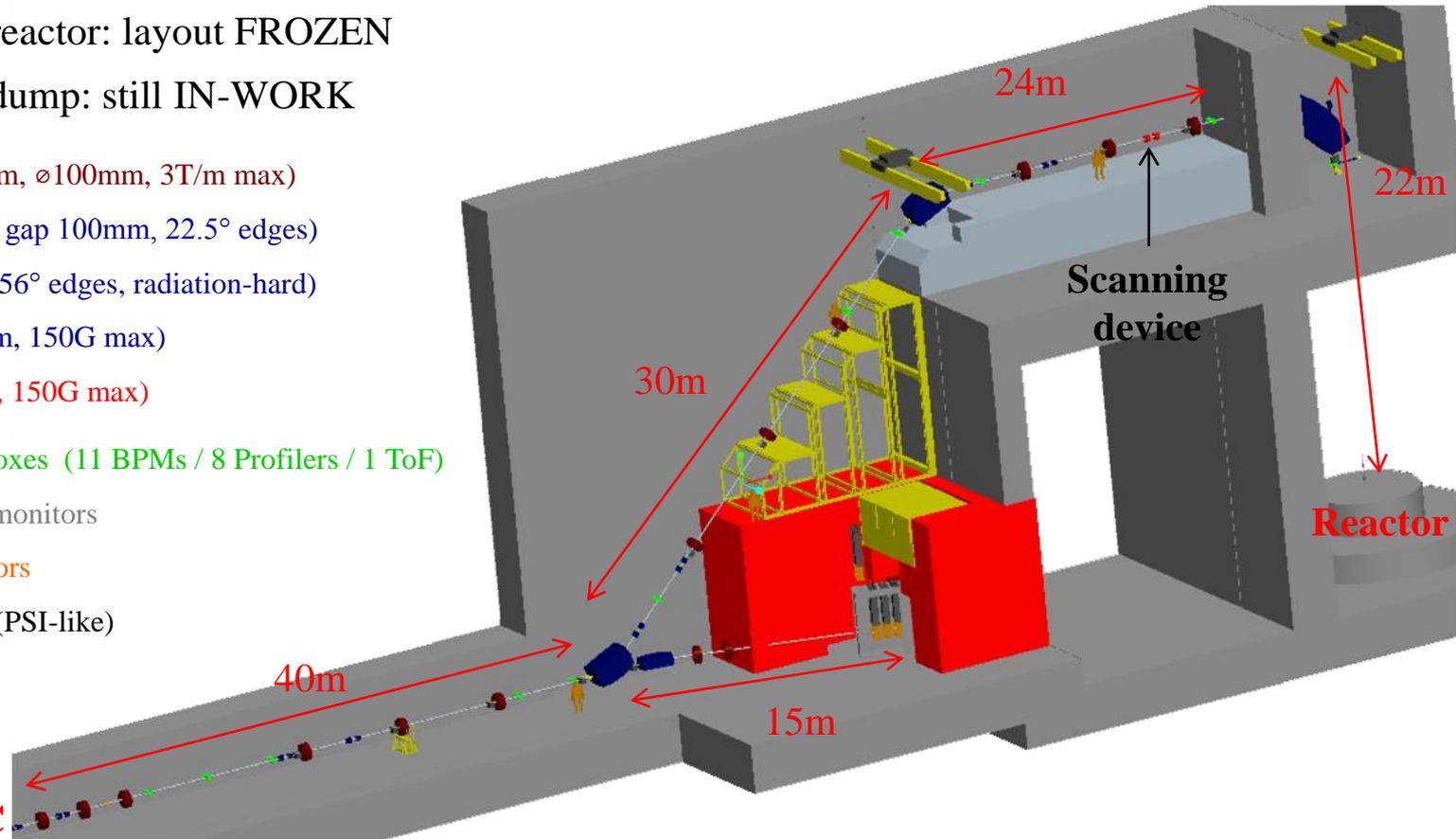
CDT Project

Beam line: status on general layout & optics WP2 Task 2.4

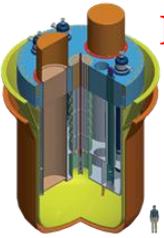
J-L. Biarrotte, L. Perrot, H. Saugnac

- General layout compatible with reactor building
- Beam line to reactor: layout FROZEN
- Beam line to dump: still IN-WORK

- 13 quadrupoles (L=0.5m, \varnothing 100mm, 3T/m max)
- 2 dipoles 45° (ρ =3.2m, gap 100mm, 22.5° edges)
- 1 dipole 90° (idem, 26.56° edges, radiation-hard)
- 16 DC steerers (L=0.3m, 150G max)
- 2 AC steerers (L=0.3m, 150G max)
- 11+ beam diagnostic boxes (11 BPMs / 8 Profilers / 1 ToF)
- 12 Collimators / Halo monitors
- 2 Beam Current Monitors
- 1 Near-Target Profiler (PSI-like)

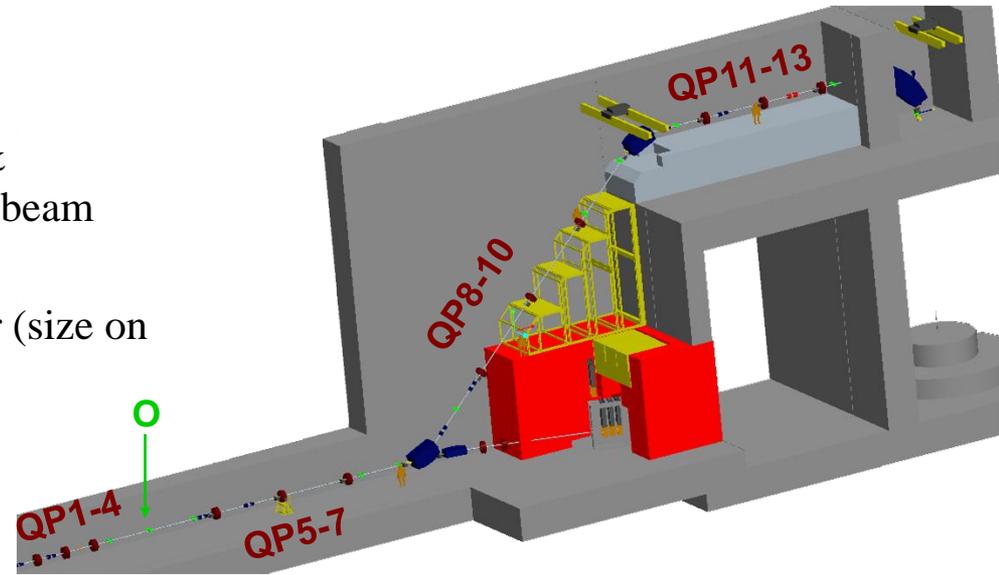


From LINAC



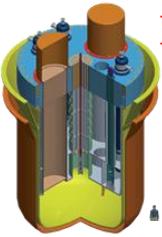
By construction, the line:

- is achromatic at 1st order (position & divergence on target independent of beam energy)
- has telescopic properties at 1st order (size on target = 9 x size at point 0)

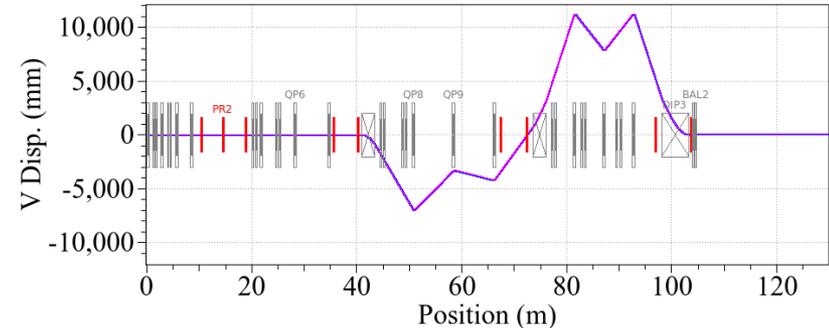
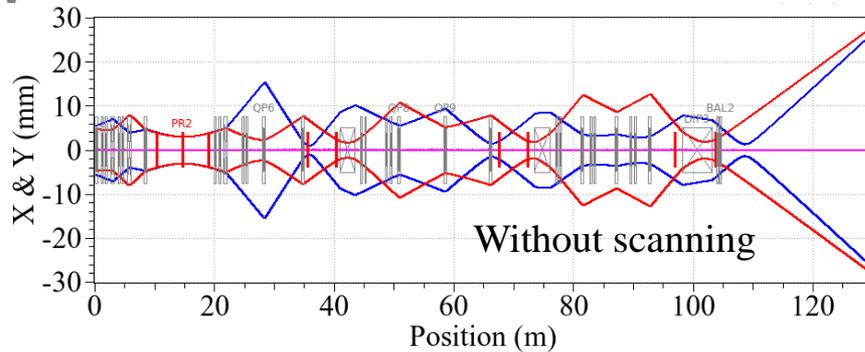


Tuning method :

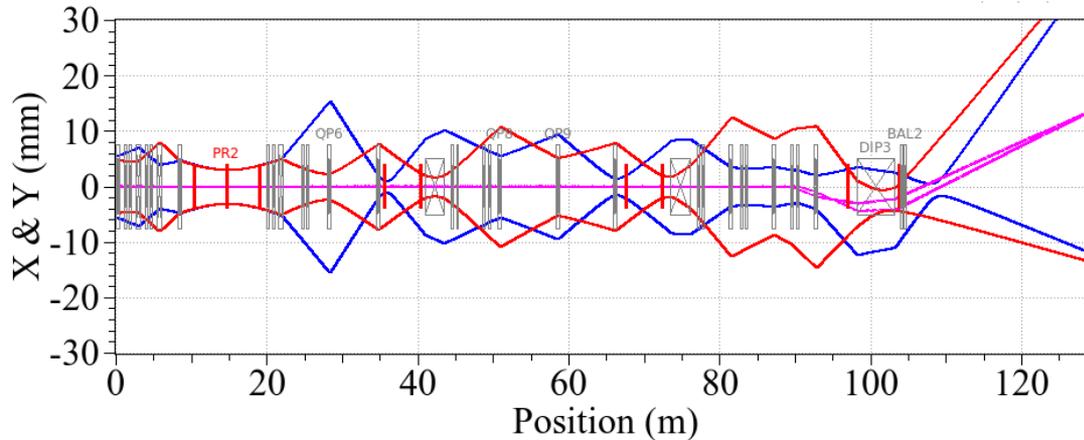
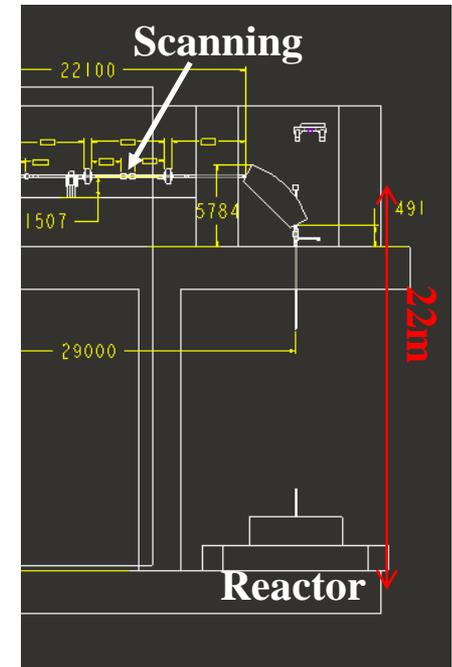
1. Set the magnets to their theoretical value, & send a very low duty cycle beam
2. Adjust DC steerers for orbit correction (alignment)
3. Adjust QP1-4 => tune beam waist on 0 w/ desired size (1mm rms)
4. Adjust QP8-13 => optimize achromaticity
5. Adjust QP 5-7 => adjust desired beam size on target (9mm rms)
6. Recheck alignment & switch on + tune AC steerers on target
7. Increase step by step the beam duty cycle

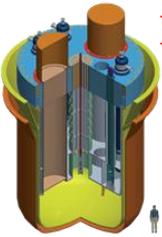


600MeV Protons beam envelopes at 3RMS



- Beam scanning must be done in order to protect the Pb-Bi target window
 - No space is involved inside the reactor hall
 - Safety do not permit to install the scanning device after the last 90° dipole
- Device have to be located along the last deviation section

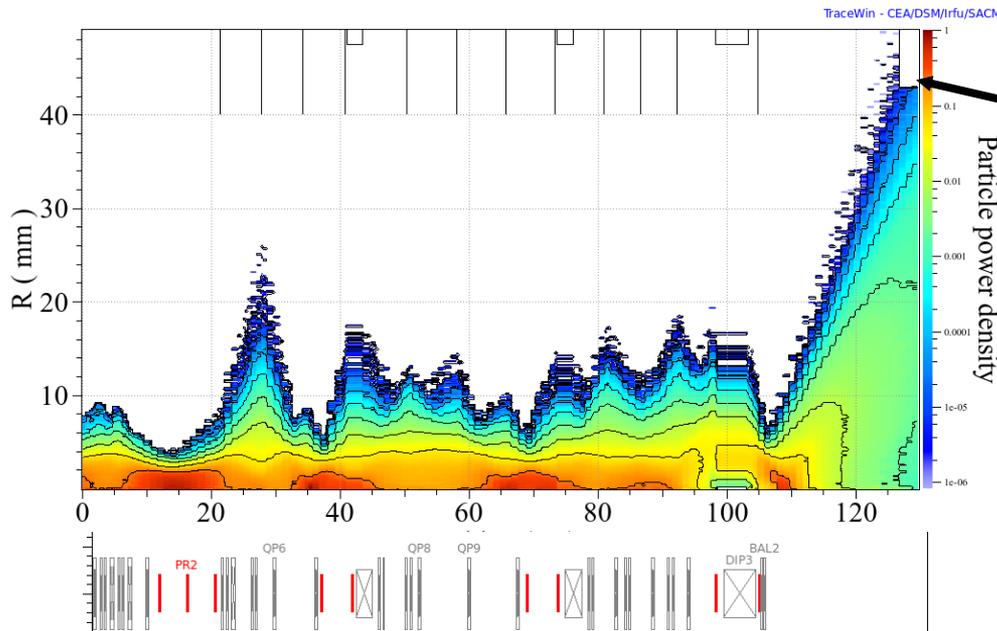




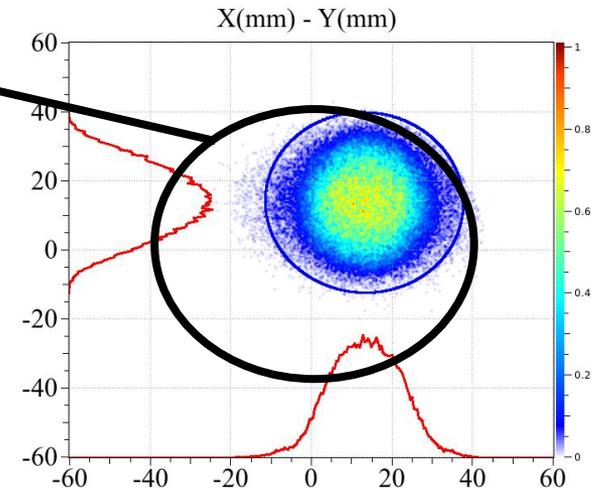
Envelopes scanning specifications :

- Donut shape is imposed by the Pb-Bi liquid target cooling
 - Maximum beam scanning amplitude is fixed by target windows + last 2 meters beam pipe penetration inside the reactor core
 - Scanning speed depends almost entirely on target windows and Pb-Bi speed cooling
- => Need to 2 scanning dipoles located before the last 90° vertical dipole the maximum amplitude have to be less than 150G with frequency close to 100Hz (not yet frozen)

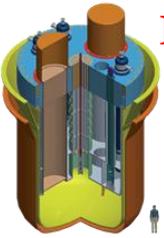
The scanning devices not yet design



Footprint on target

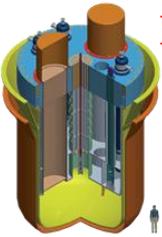


13 kW beam loss on final tube
(over 2.4 MW total)



Statistical error study

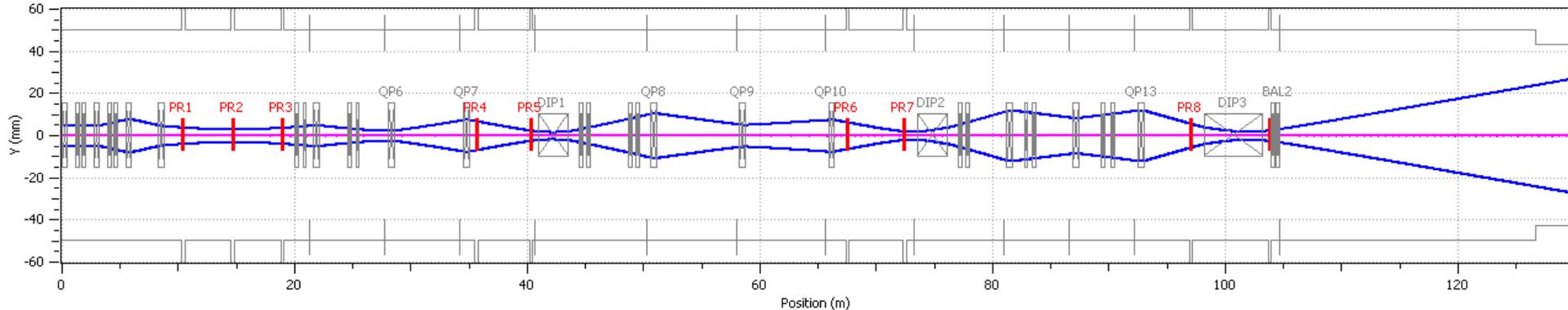
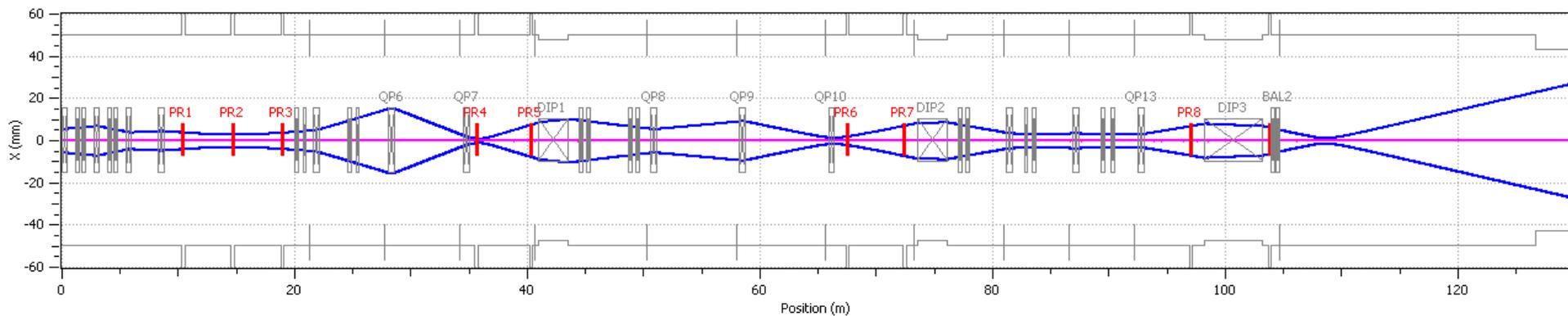
- **Static errors** are **randomly** applied to:
 - Magnets (displacement, field error)
 - Input beam (position, divergence, energy, emittance, intensity, mismatch)
- The **beam tuning procedure** is simulated step by step:
 - static errors are corrected when possible
 - errors on beam diagnostics measurements are taken into account
- **Dynamic errors** (mechanical vibrations, stability...) are then randomly applied:
 - These transient errors are not corrected
 - Applied to magnets (displacement, field error) & input beam (position, divergence, energy, emittance, intensity, mismatch)
- **Iteration** is performed to get good statistics:
 - X different cases (here 100)
 - each one with Y macro-particules (here 10^5)

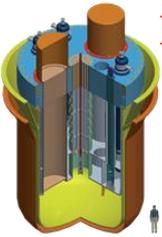


Error calculations

1. Nominal 99% envelopes without errors, without scanning

TraceWin - CEA/DSM/Irfu/SACM

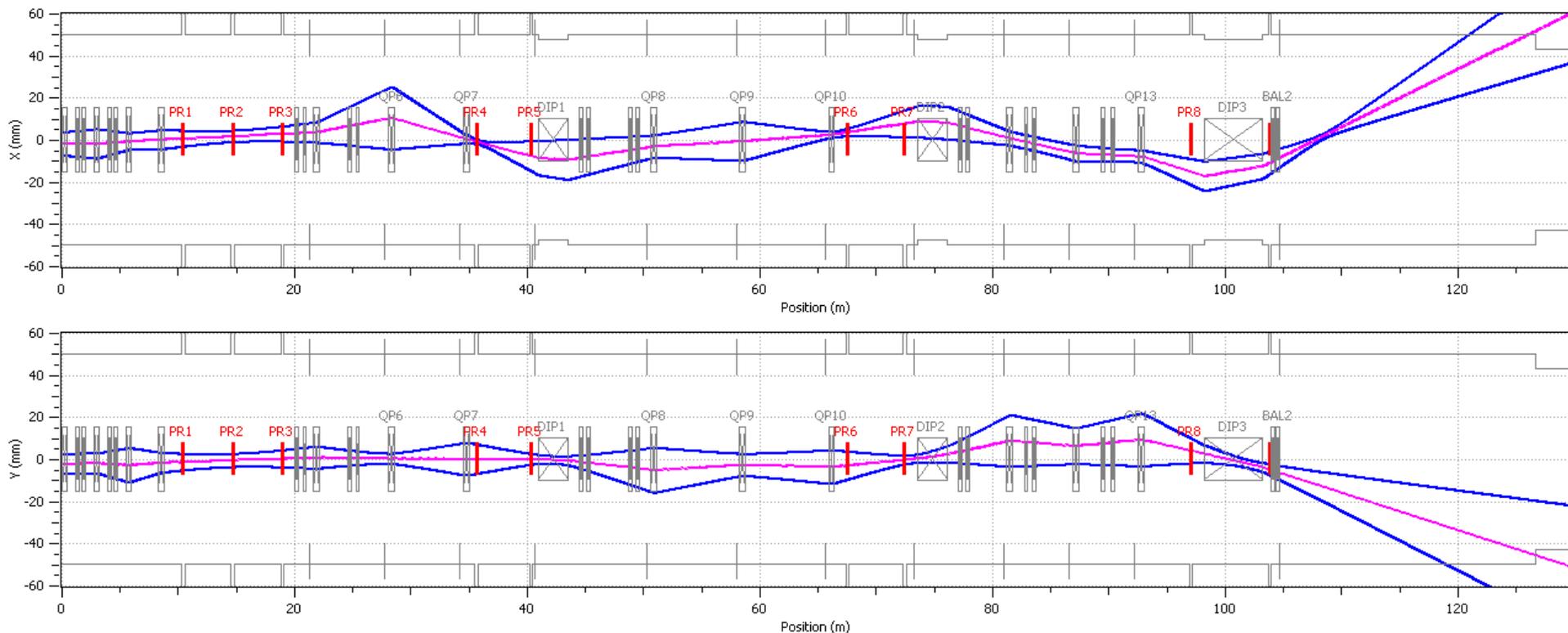


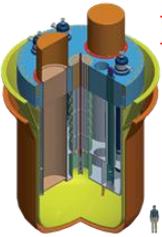


Error calculations

2. 99% envelopes with UNCORRECTED static errors (random distribution), without scanning

TraceWin - CEA/DSM/Irfu/SACM

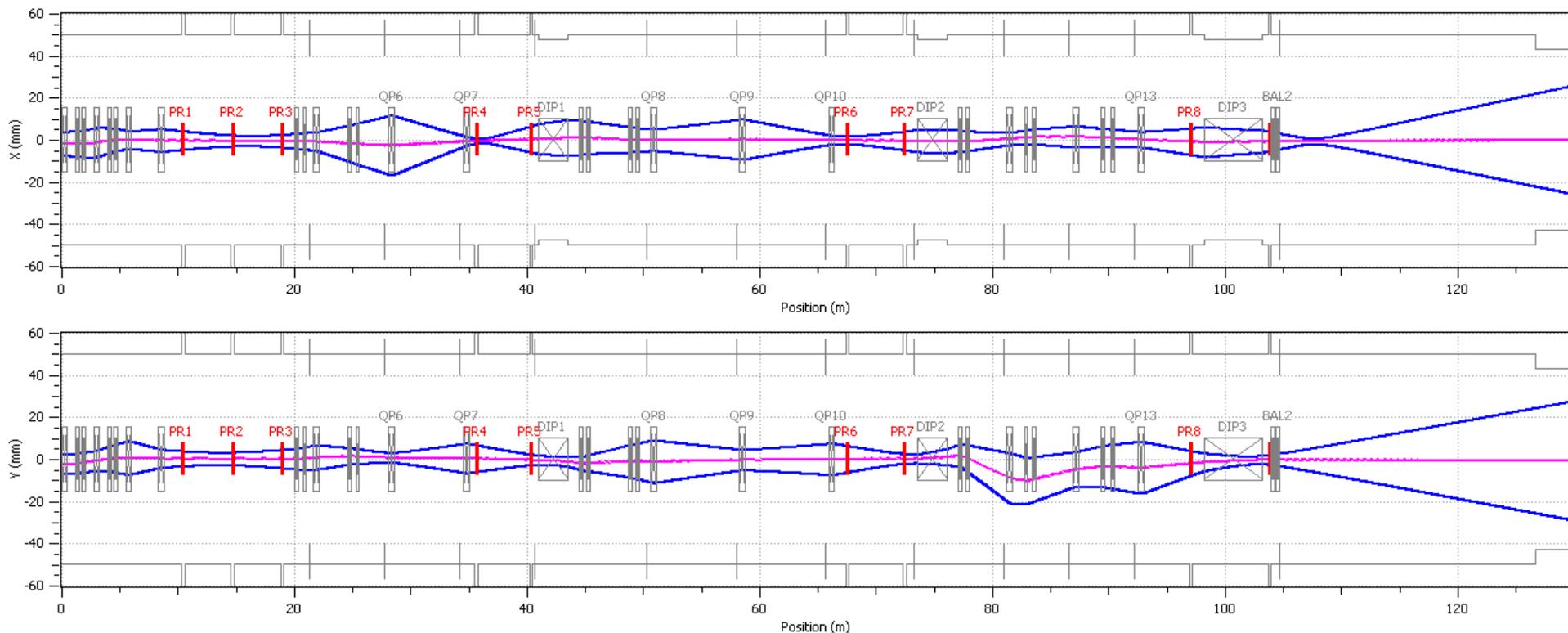


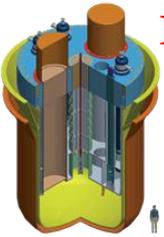


Error calculations

3. 99% envelopes with CORRECTED static errors (same random distribution) , without scanning

TraceWin - CEA/DSM/Irfu/SACM

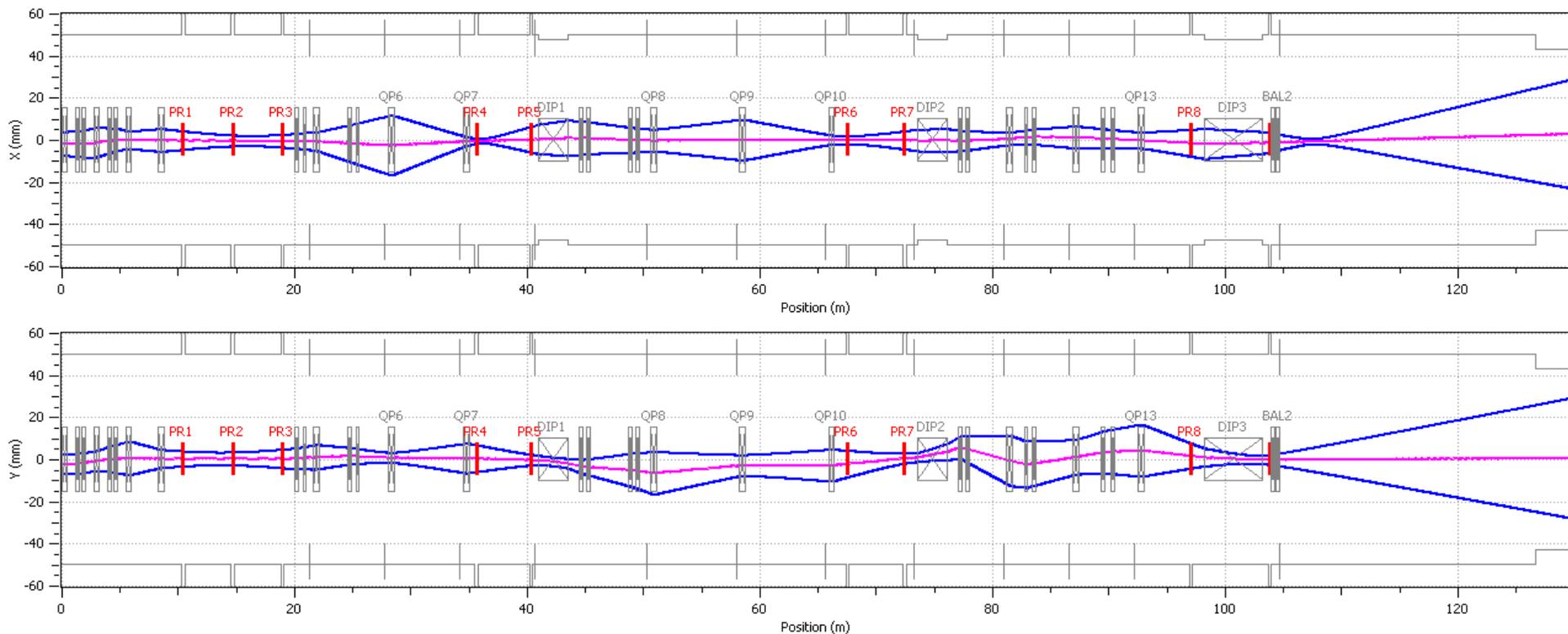


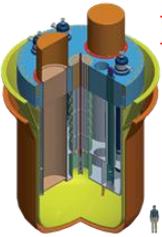


Error calculations

4. 99% envelopes with CORRECTED static errors + uncorrected dynamic errors, without scanning

TraceWin - CEA/DSM/Irfu/SACM





Error calculations: beam losses

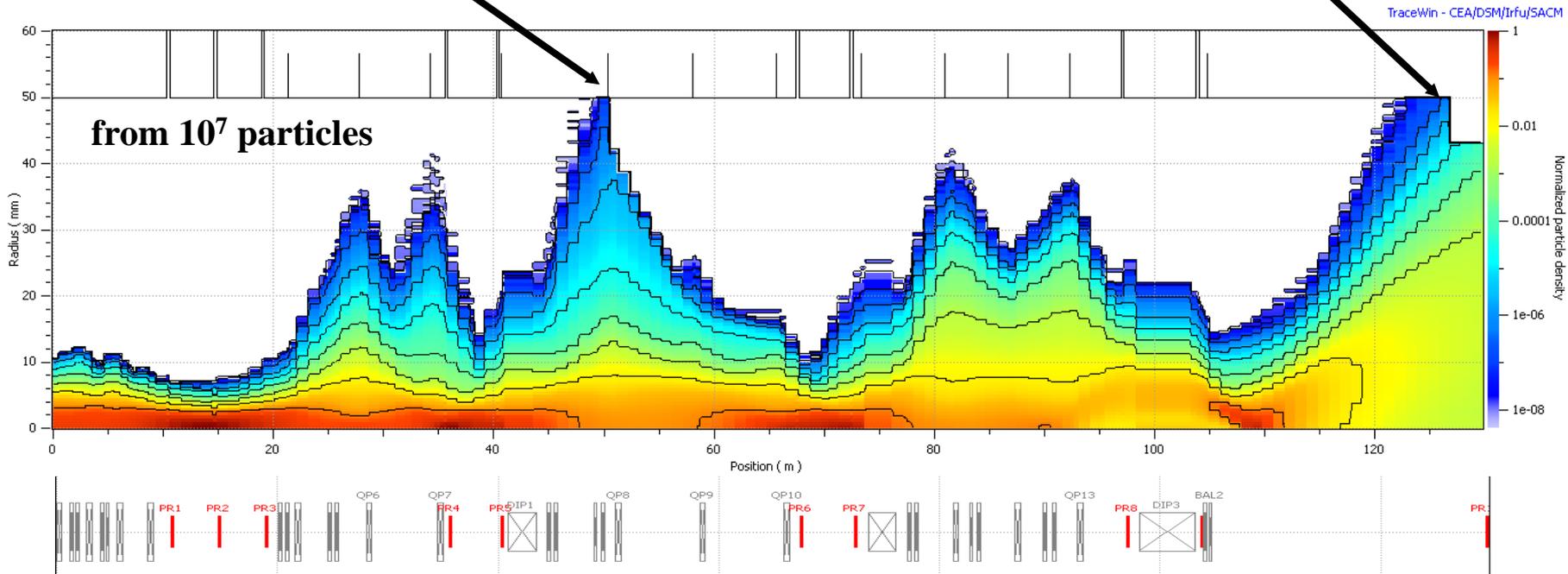
Possible losses on collimator:

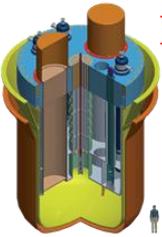
- Min = 0, Max = 29kW
- Mean = 0.3 kW, RMS = 3kW

=> Losses in 1% cases

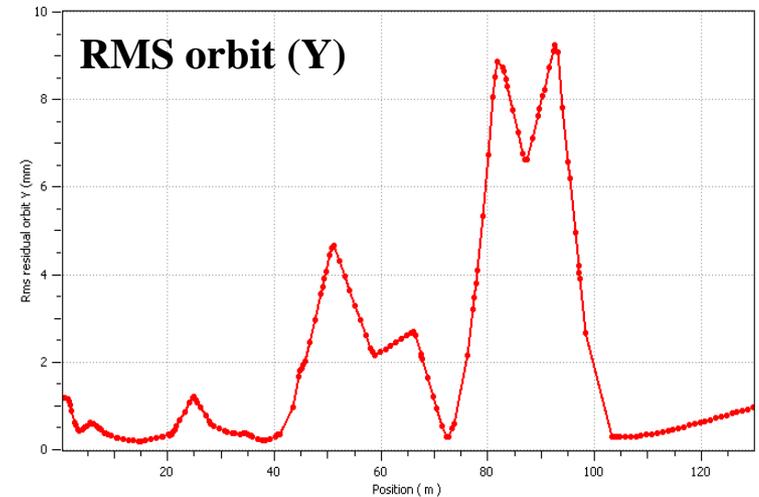
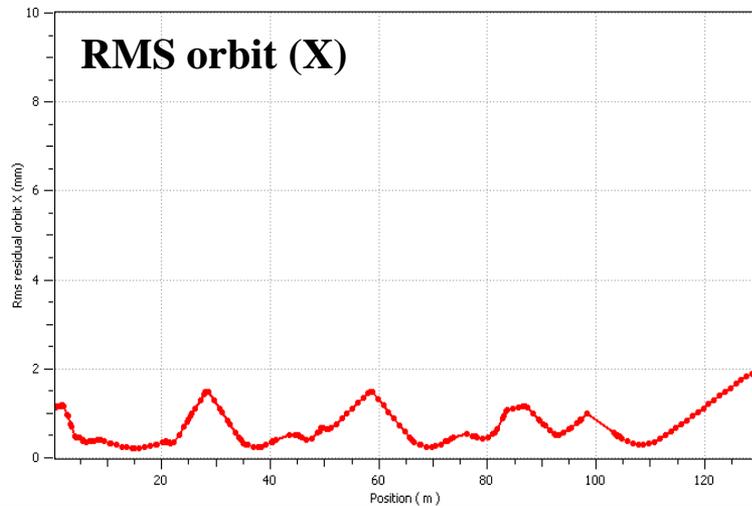
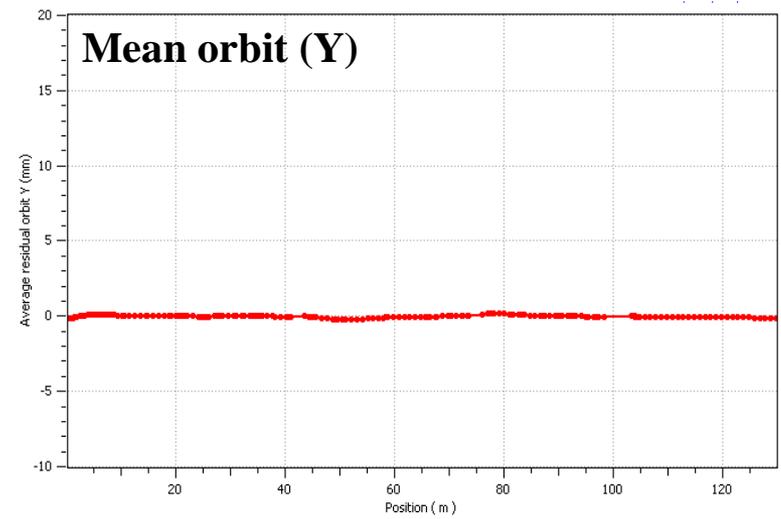
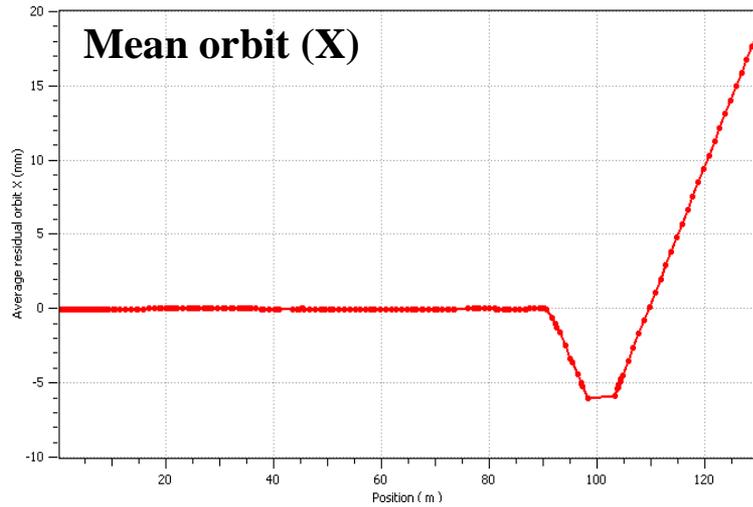
Losses on final tube:

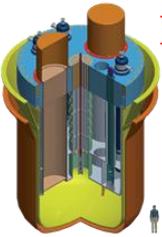
- Min = 0.5kW, Max = 110kW
- Mean = 15 kW, RMS = 14kW



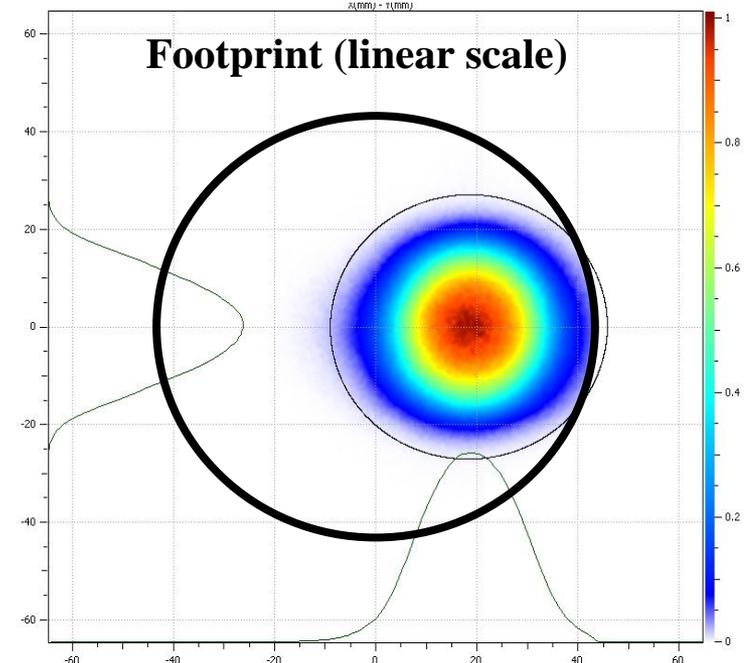
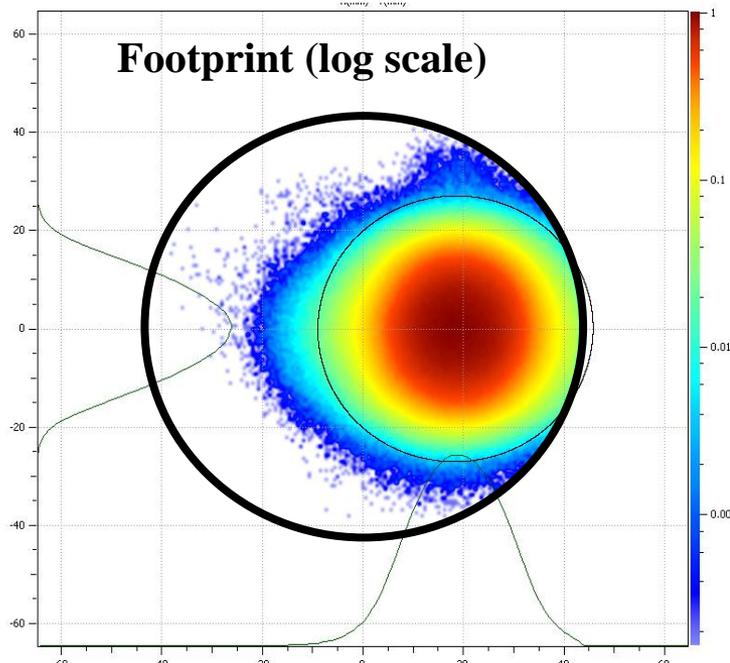
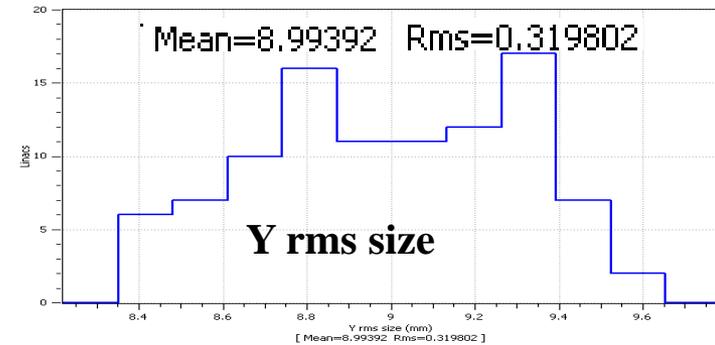
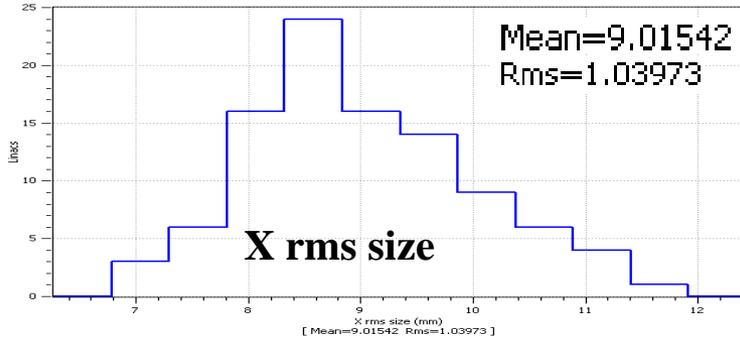


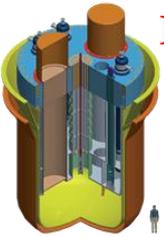
Error calculations: trajectories





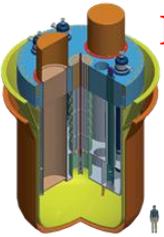
Error calculations: target footprint





Error calculations: sensitivity

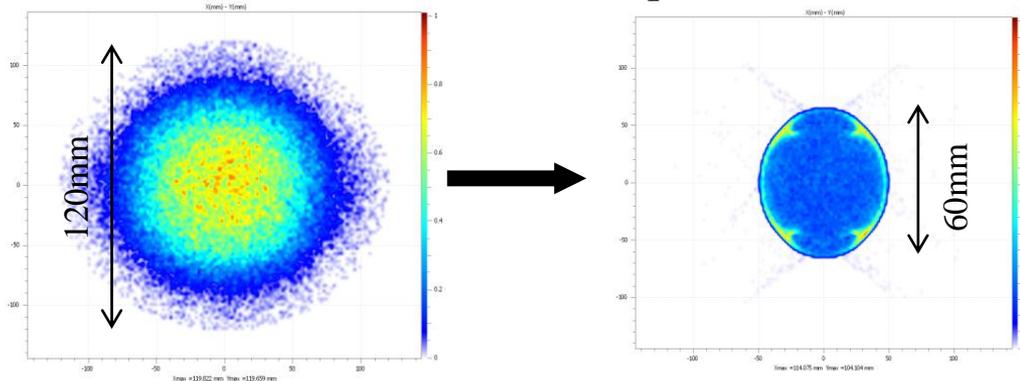
- Errors impacting the **orbit excursion** through the line (i.e. beam losses)
 1. Beam energy jitter: $\pm 1\text{MeV} \Rightarrow 5\text{ mm rms deviation (DYNAMIC)}$
 2. BPM precision: $\pm 0.5\text{mm} \Rightarrow 2\text{ mm rms deviation (STATIC)}$
 3. Magnets alignment: $\pm 0.3\text{mm} \Rightarrow 1\text{ mm rms deviation (STATIC)}$
 4. Dipole field stability: $\pm 2 \cdot 10^{-5} \Rightarrow 0.5\text{mm rms deviation (DYNAMIC)}$
- Errors impacting the **position on target**
 1. Input beam divergence jitter: $\pm 0.01\text{mrad} \Rightarrow 0.7\text{mm rms (DYNAMIC)}$
 2. Input beam position jitter: $\pm 0.1\text{mm} \Rightarrow 0.6\text{mm rms (DYNAMIC)}$
 3. Dipole field stability: $\pm 2 \cdot 10^{-5} \Rightarrow 0.5\text{mm rms (DYNAMIC)}$
 4. Quadrupoles mechanical vibrations: $\pm 10\mu\text{m} \Rightarrow 0.4\text{mm rms (DYNAMIC)}$
 5. Beam energy jitter: $\pm 1\text{MeV} \Rightarrow 0.3\text{mm rms deviation (DYNAMIC)}$
 6. Dipole mechanical vibration (Y): $\pm 10\mu\text{m} \Rightarrow 0.2\text{mm rms (DYNAMIC)}$
- Errors impacting the spot **size on target**
 1. Quadrupoles gradient stability: $\pm 10^{-3} \Rightarrow 0.15\text{mm rms (DYNAMIC)}$
 2. Beam energy jitter: $\pm 1\text{MeV} \Rightarrow 0.1\text{mm rms (DYNAMIC)}$
 3. Beam profiler precision measurement: $\pm 0.5\text{mm} \Rightarrow 0.1\text{mm rms (STATIC)}$



Multipole beam expander ?

Homogeneous beam density distribution can also be performed using a set of **octupole magnets** in front of the target:

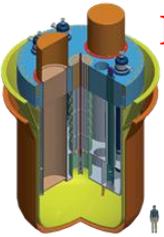
- The first set of octupoles (1 or 2) produces a square homogeneous footprint
- An additional turned octupole transforms the square in circle



This is a beautiful solution, but several drawbacks:

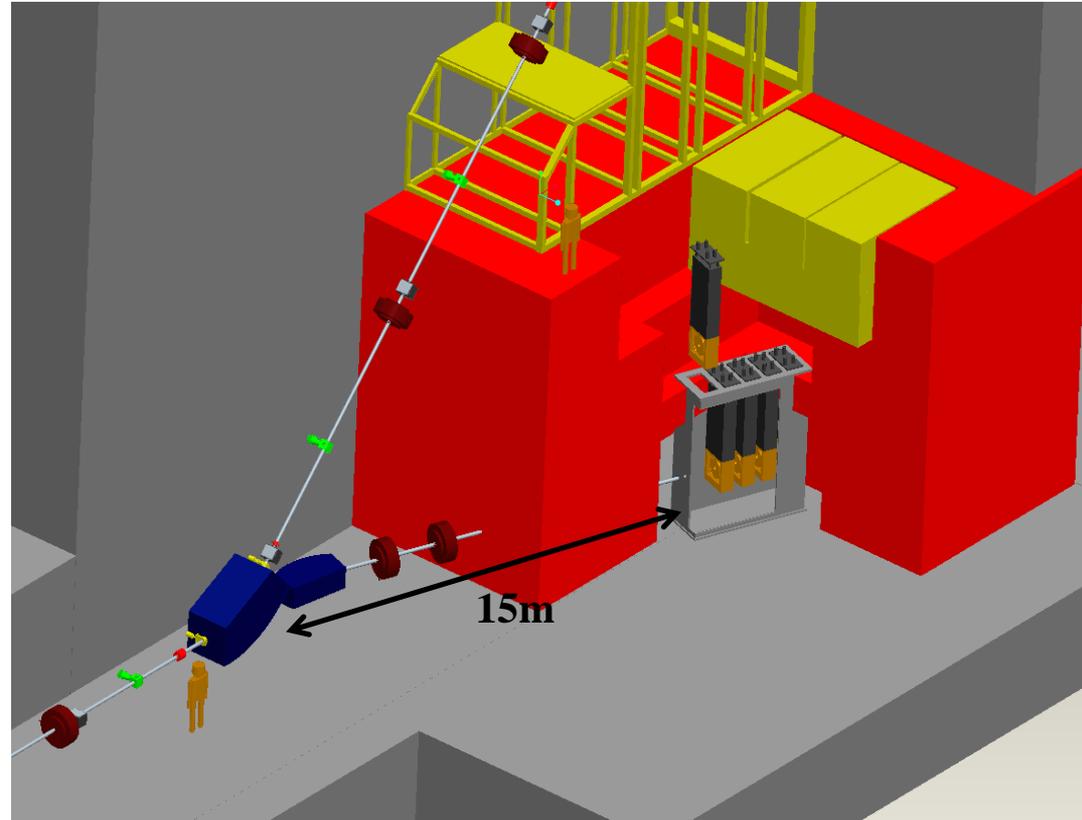
- Produces a lot of beam halo => has to be located near the final target
 1. Impossible in our case
 2. Tested location: upstream. Unmanageable (unless a possible 2nd order O-I system ...?)
- Extremely sensitive to any beam misalignment or beam size variation

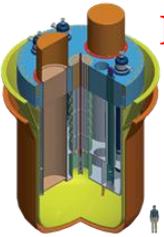
=> For MYRRHA, it seems **extremely complicated (if not impossible)** to implement



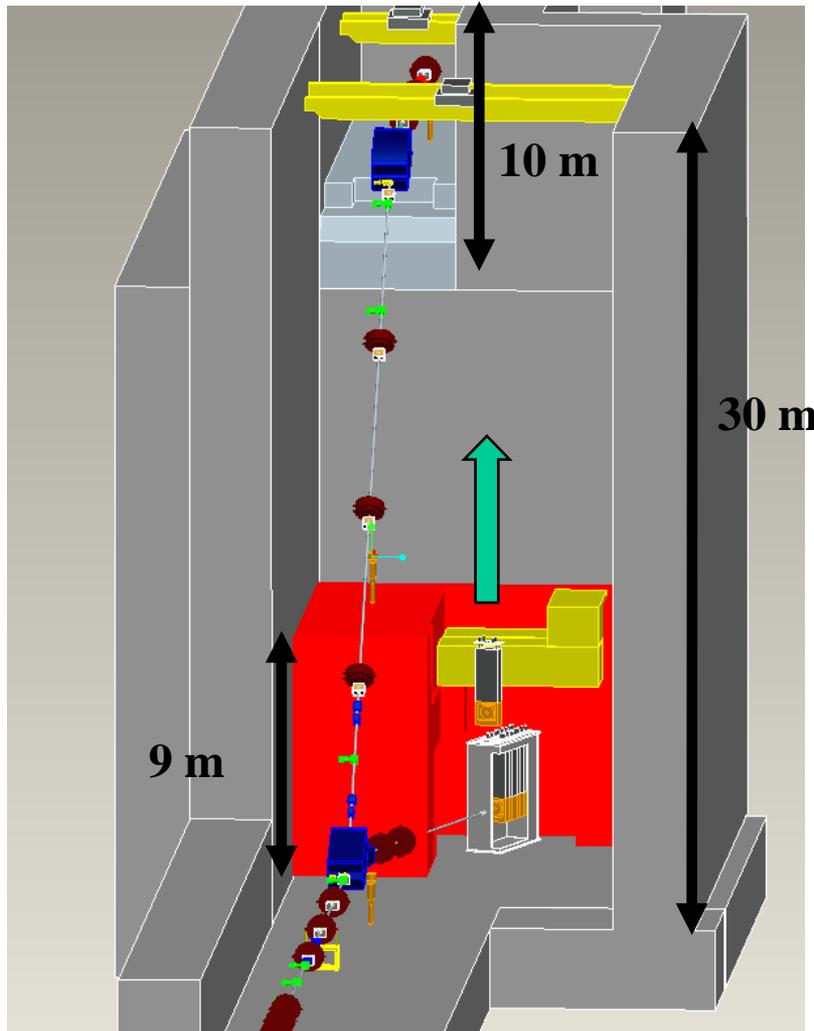
Beam line to dump

- Present layout of the line:
 - 20° dipole to avoid neutron back streaming & ease the maintenance
 - 2 quadrupoles to defocus beam on dump
- Beam dump design
 - Preliminary design from the 1 MW PSI proton dump (larger)
 - Required shielding, preliminary study performed
 - Detailed mechanical & thermal assessments to be done





Beam line to dump

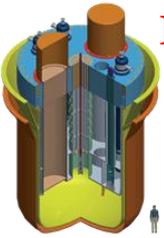


Beam Dump is handled from the top using the Common crane (cf PSI).

Due to the 20° deviation. It is not necessary to dismantle the line.

The space for a specific closed beam dump bunker with its own crane is enough.

Cost will be evaluated in the details design study to MYRRHA

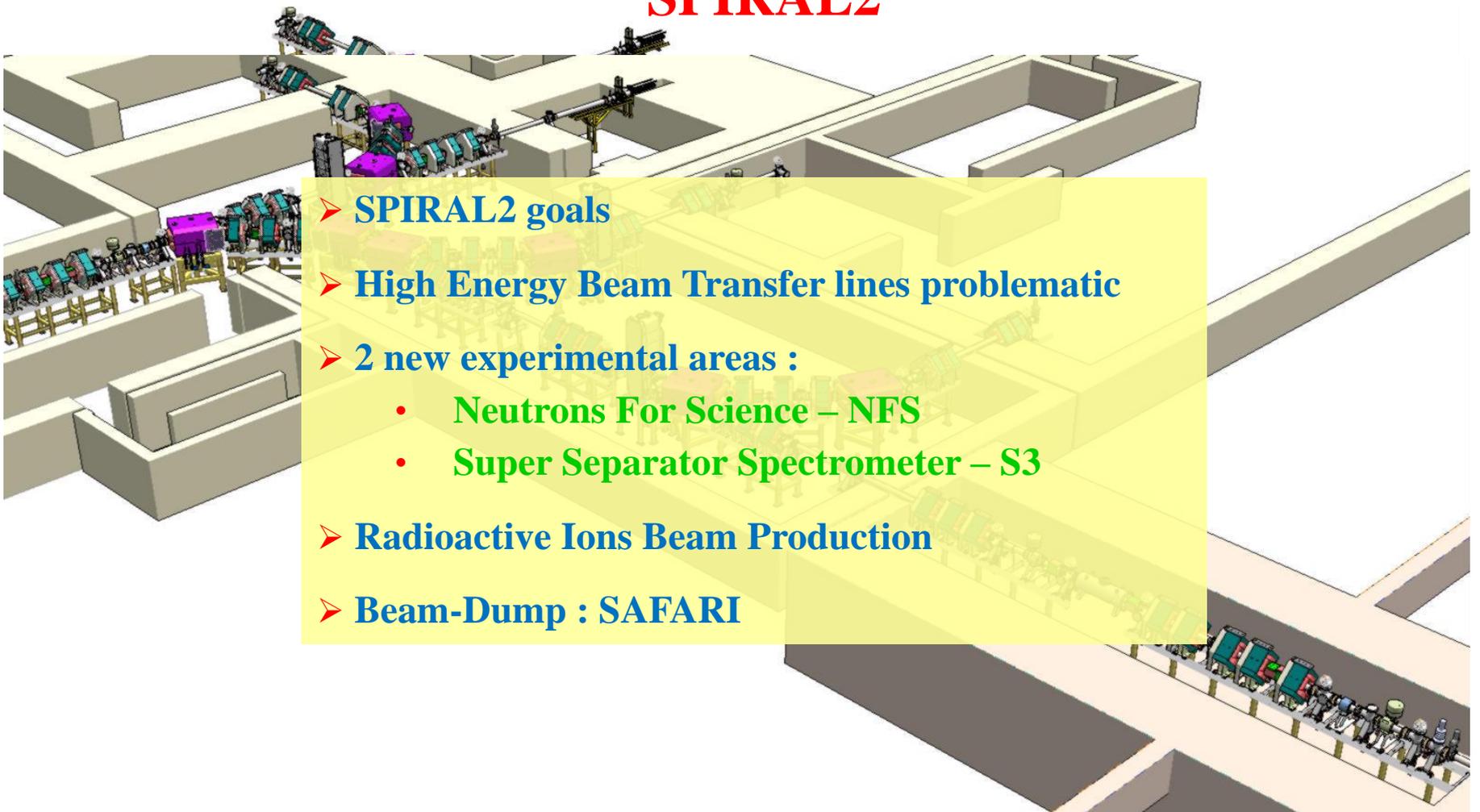


Conclusions

CDT project : beam line to reactor

- Consolidated design of the beam line to reactor achieved
- AC steering magnets are preferred
- Error study shows very robust behavior (sensitivity in the X-plane may be optimised)
- Up to 50 kW beam losses have to be considered along the reactor beam tube
- Beam dump design on-going, need to be study in details (structure, safety ...)

High Energy Beam Transport Lines for SPIRAL2

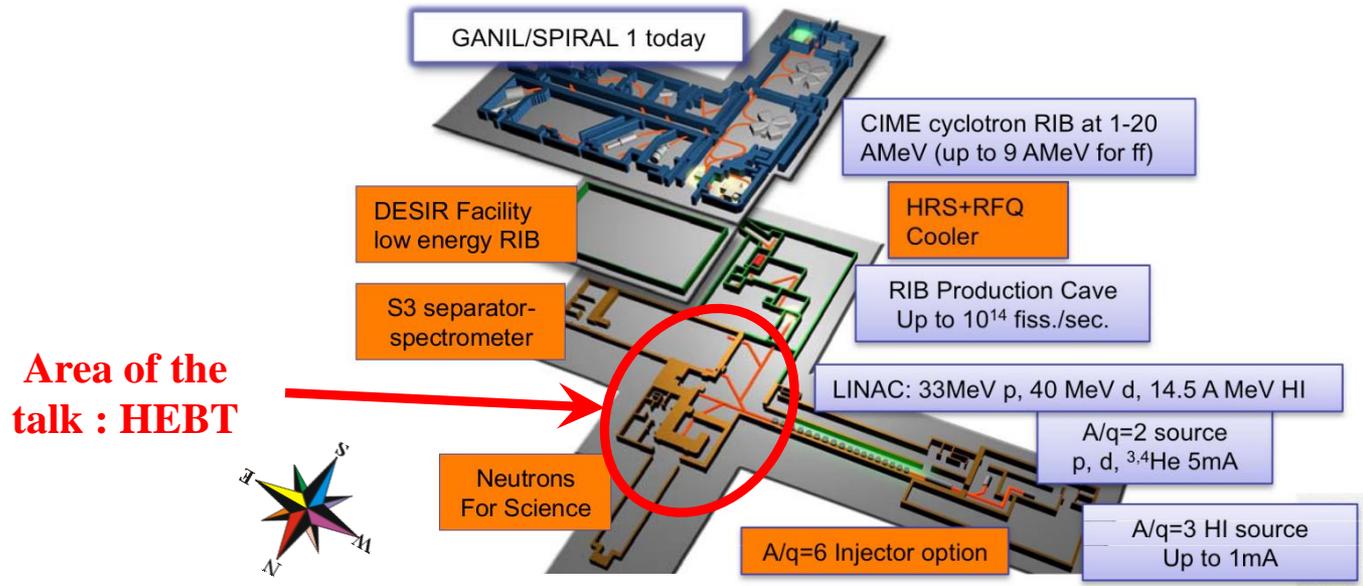
- 
- **SPIRAL2 goals**
 - **High Energy Beam Transfer lines problematic**
 - **2 new experimental areas :**
 - **Neutrons For Science – NFS**
 - **Super Separator Spectrometer – S3**
 - **Radioactive Ions Beam Production**
 - **Beam-Dump : SAFARI**

L. Perrot : perrot@ipno.in2p3.fr , CNRS-IN2P3-IPNO

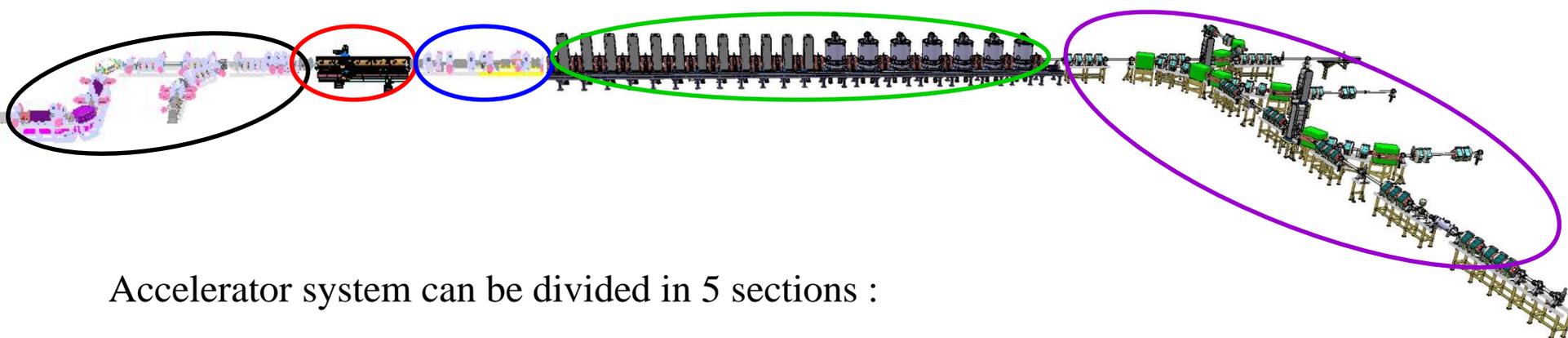
- Strong demand on Radioactive Ions Beams by the nuclear physics community
- Fundamental knowledge of the atomic nuclei
- Interdisciplinary research : ions-ions collisions, neutrons XS, material irradiations using neutrons

Extend the actual possibilities given by GANIL at Caen

- RI produced by fission process, fusion evaporation residues or transfer products
- High intensity stable primary beams : P, D, ^3He , heavy ions with $A/Q=3$ (1mA-5mA)
- Energy range : from 2MeV/u up to 20MeV/u (D), 14.5MeV/u (HI), 33MeV (P)



SPIRAL2 : a new underground accelerator (-9.5m)



Accelerator system can be divided in 5 sections :

- **LBE1&2** (Low energy) : D,P & A/Q=3 ECR sources + selection + transfer line, $E_d \sim 40\text{keV}$, 32m
- **RFQ** : from 40keV up to 1.46MeV for Deuterons, $f=88.0525\text{MHz}$, 5m
- **MEFT** (intermediate energy) : future 1/6 ions line connection, fast chopper, 8.1m
- **LINAC** : 2 cavity series: $\beta=0.07$ & 0.12 , 29.5m length
- **HEBT** : High Energy Beam Transport (this presentation)

- Interface between accelerator and exp. areas or RIB factory via target and/or converter
- Close to the physics experiments (NFS, S3)
- HEBT must be able to transport the large range of species at various energies
- Beam losses have to be minimized: $< 1 \text{ W/m}$

Constraints : Sizes of the quad, dipoles, i.e. available place.

 Current alimention stability specifications. Diagnostics working range.

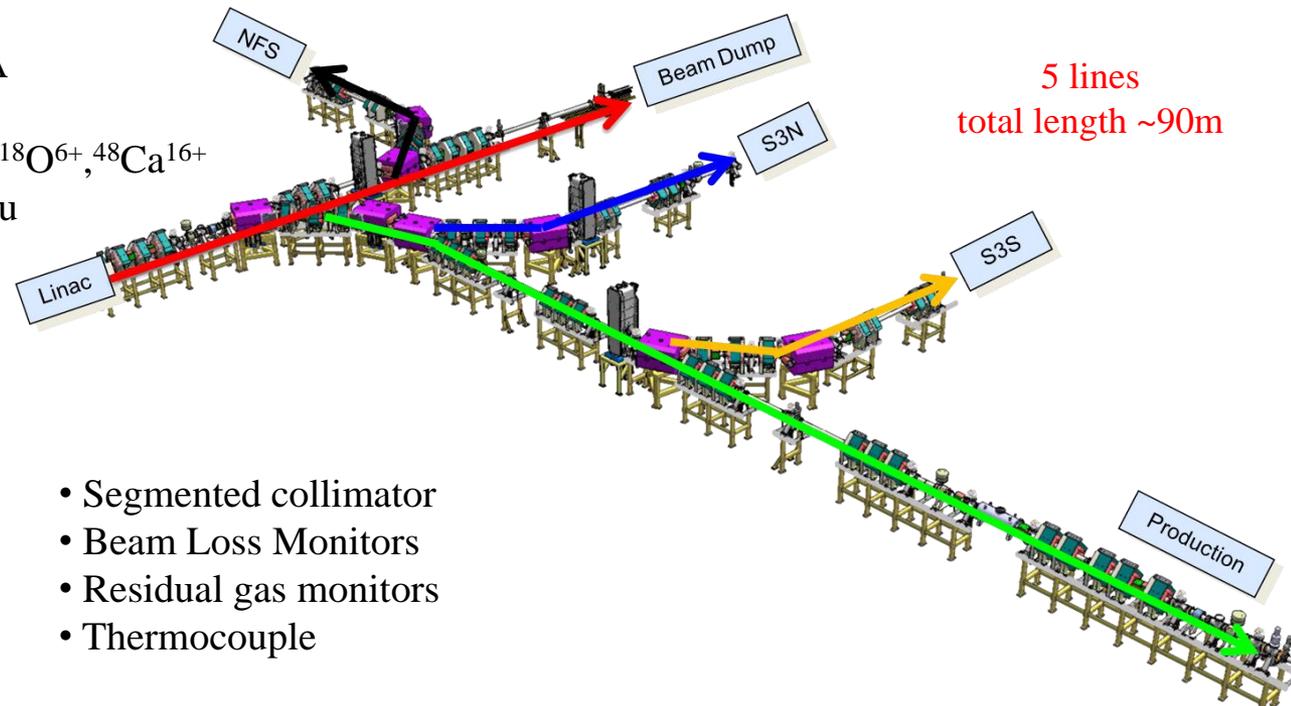
Deuterons : 4MeV – 40MeV, 5mA

Protons : 2MeV – 33MeV, 5mA

Ions A/Q=3 : 2-14.5MeV/u, 1mA $^{18}\text{O}^{6+}$, $^{48}\text{Ca}^{16+}$

Upgrade : A/Q=6 : up to 8.5MeV/u

$$\Rightarrow 0.2\text{Tm} < B\rho < 2.52\text{Tm}$$

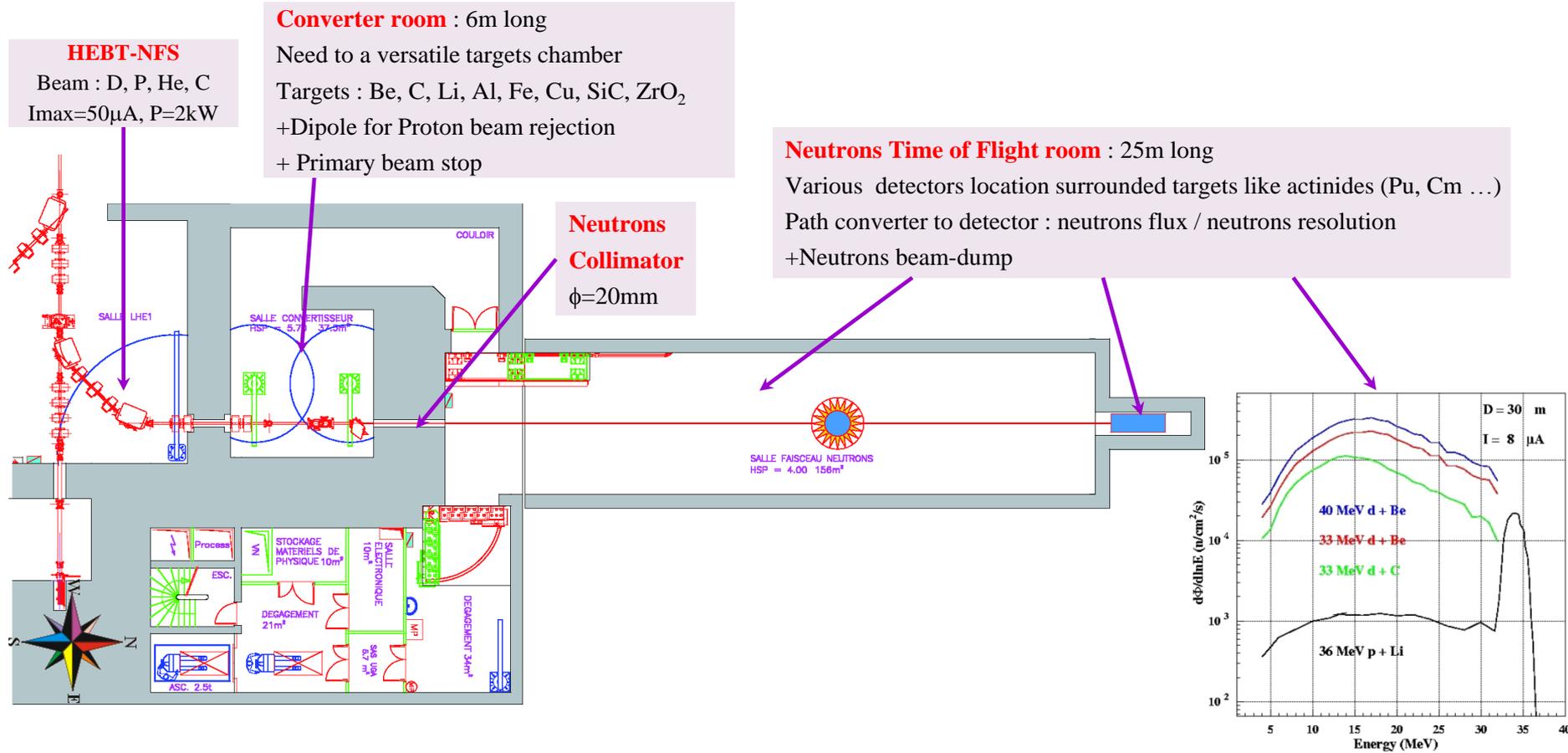


Instrumentation :

- Beam profiler
- ToF pick-up for beam energy
- Current : ACCT/DCCT
- Beam Position Monitors
- Loss rings
- Segmented collimator
- Beam Loss Monitors
- Residual gas monitors
- Thermocouple

New experimental area : Fission process, nuclear waste transmutation, future fission & fusion reactors
 use the n-ToF or activation technique

- XS measurements
- Atomic physics : material under irradiation, damage



- Primary beam working range : $0.4Tm < B\rho < 1.3Tm$ with light nuclides (D up to 40MeV, P up to 33MeV)
- $P_{max} = 2kW$: Deuterons at 40MeV, 50 μA using current reduction with slow chopper (irradiation) or fast chopper / bunch suppressor up to 1/100 (n-ToF)
- Sizes on irradiation targets and n-converter : from 1mm up to 4mm RMS
- 1ns bunch time length required only for n-ToF experiments (D or P beam)
- All primaries beam are stopped in target except P-beam on thin Li target. Need rejection dipole + dump

Neutrons collimator

Neutrons converter

Protons BS $P_{max} = 1650W$

Protons rejection dipole + Beam Stop

Irradiation set-up

HEBT

Beam

Beam size=40mm
For $\pm 5RMS$

Densité de puissance perdue (W/cm²)

Profil de la BD (mm)

Axe longitudinal de la CF (mm)

Position (m)

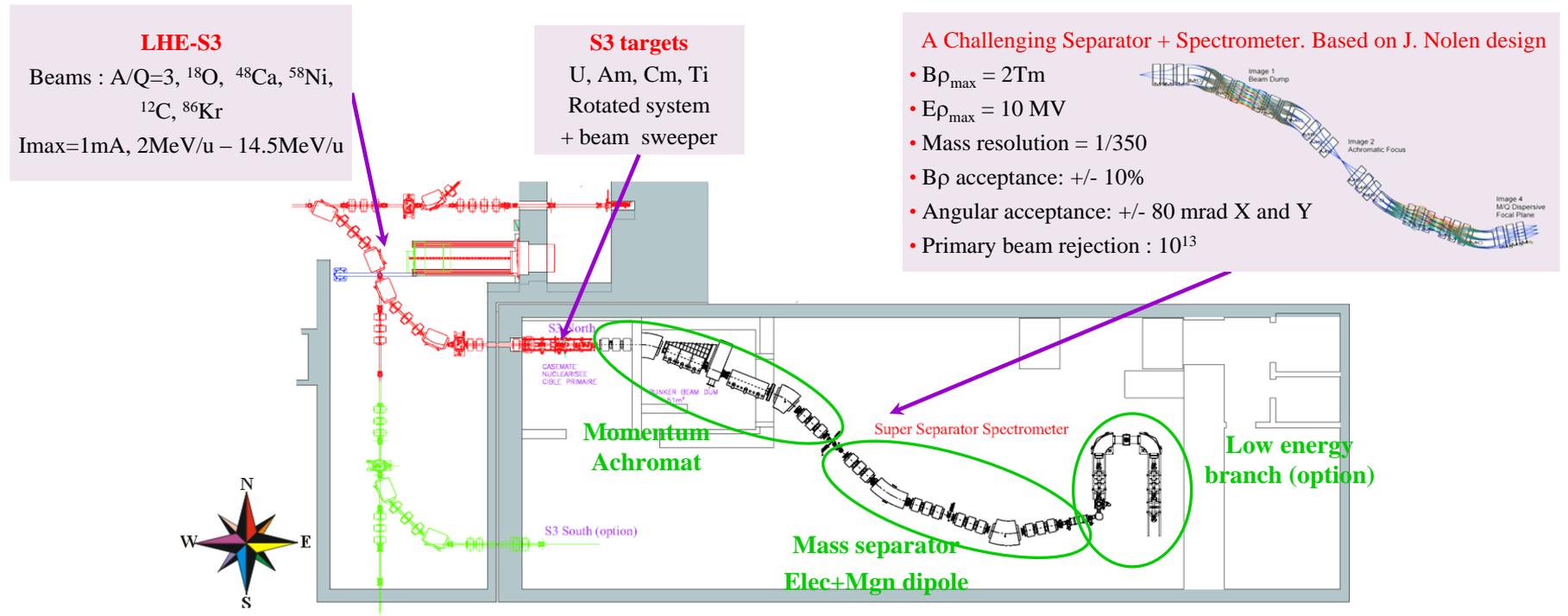
X (mm)

S3 : Super Separator Spectrometer

A new experimental area dedicated to :

- Super-heavy & very-heavy nuclei : $Z > 100$
- Spectroscopy at and beyond the drip-line
- Isomers and ground state properties
- Multi-nucleon transfer and deep inelastic reactions

Requiring the separation of very rare event from intense backgrounds : S3

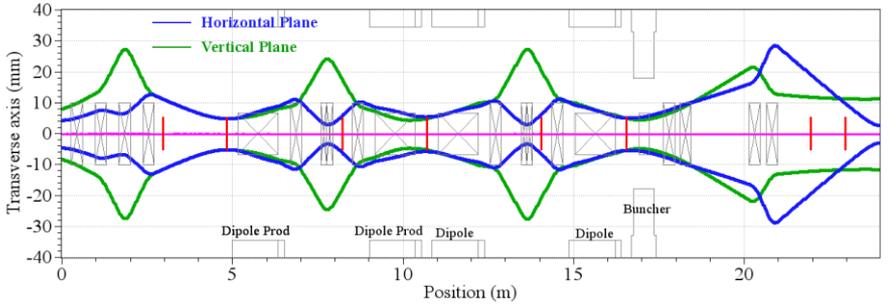


Proposition for the First Day Experiment : $^{40-48}\text{Ca} + ^{238}\text{U} \rightarrow ^{278-286}112^*$

S3 : Super Separator Spectrometer

- Primary beam working range : $0.6Tm < B\rho < 1.65Tm$ with ions to $A/Q=3$
- Beam sizes on target : RMS X=0.5mm, RMS Y : from 0.5 up to 2.5mm
- Careful and safe primary beam and S3 tuning (profiles, energy, current) have to be obtain

From LINAC to S3 target



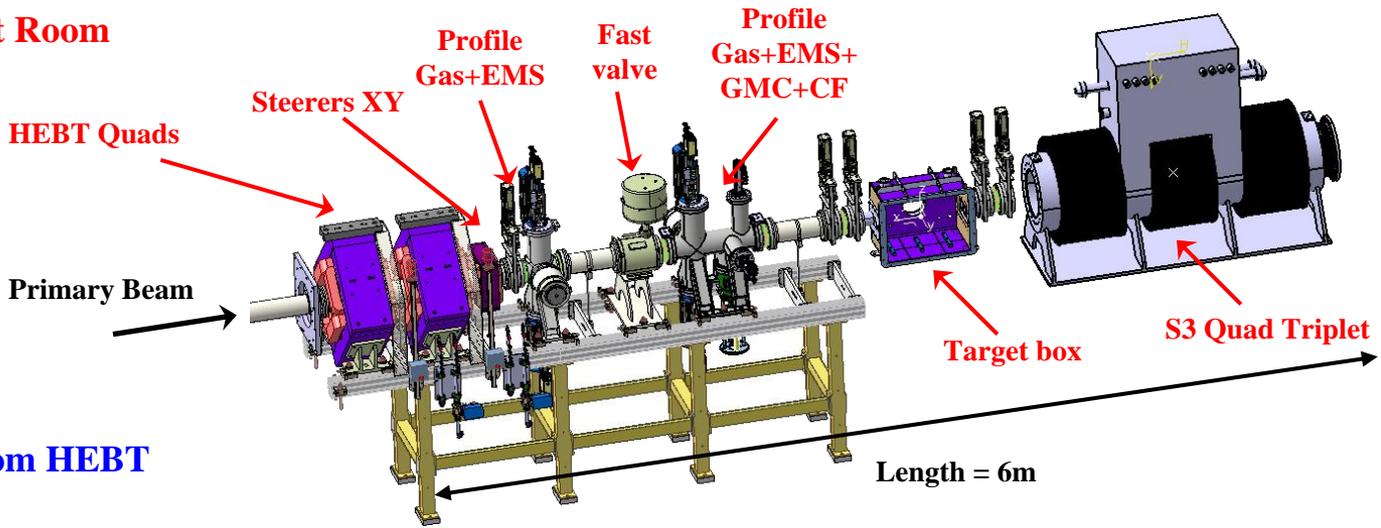
High Power Target Stations

2 rotating targets types are studies :

- Stables : ^{208}Pb , ^{209}Bi , Ni, Ca, C
with Radius = 25cm
- Actinides : ^{232}Th , ^{238}U , $^{239-242-244}Pu$, ^{248}Cm
with Radius=6-15cm



S3 target Room

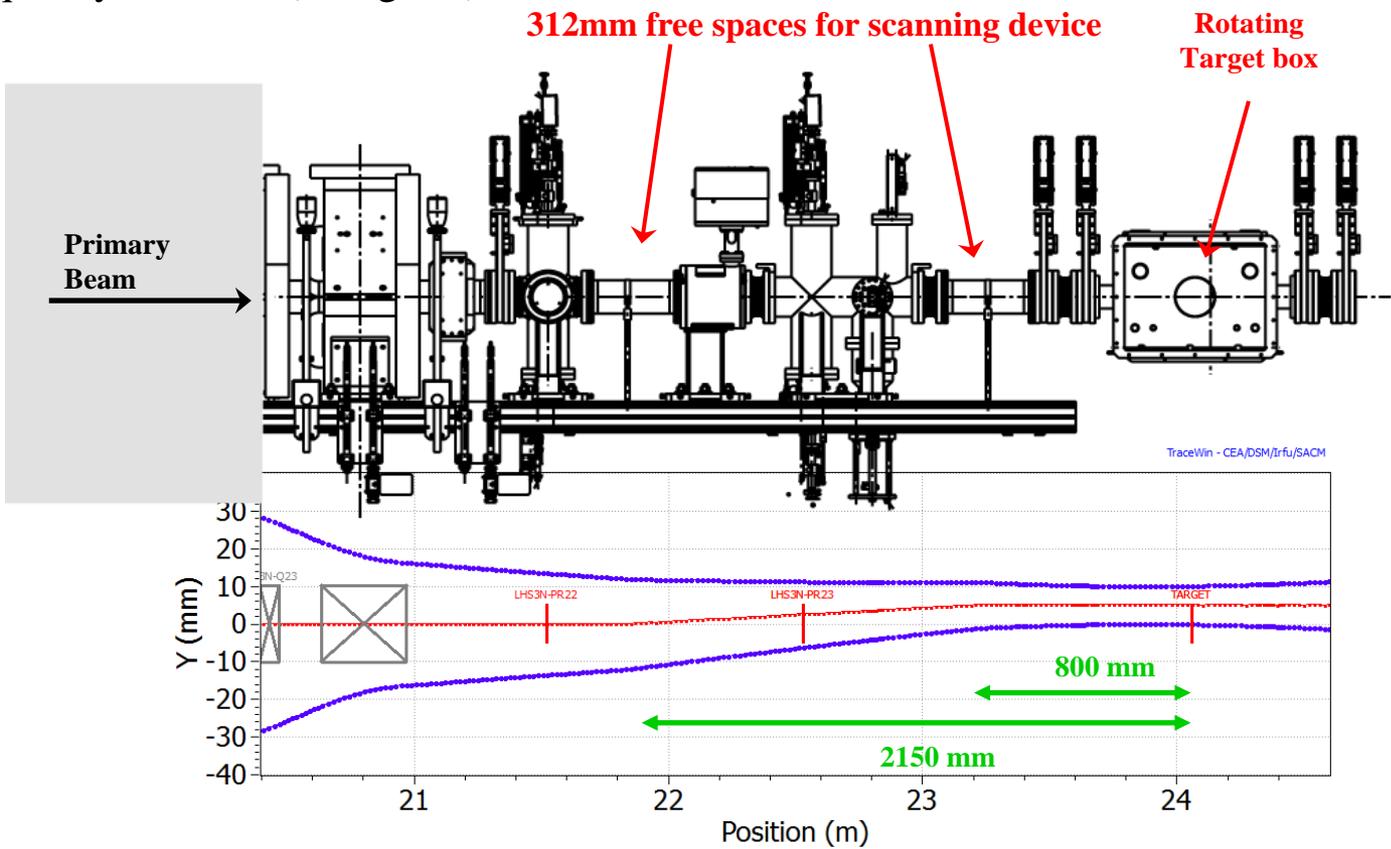
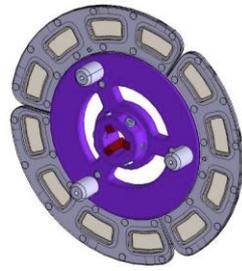


Go To S3

S3 : Super Separator Spectrometer

For specific cases the beam power density deposited on target imposed a beam sweeping

- 2 free space location along the last drift space, pipe diameter=120mm
- Suppress the additional angle contribution for the secondary beam
- Only on vertical plane $\Delta y=10\text{mm}$. Not useful on horizontal plane
- $B_{\text{max}} < 0.2\text{kG}$ or $E_{\text{max}} < 60\text{kV}$ for $B\rho=1.65\text{Tm}$ / $E\rho=86.21\text{MV}$
- Frequency $\sim 10\text{ kHz}$ (triangular)



Technical solution not yet defined

HEBT up to Radioactive Ions Area

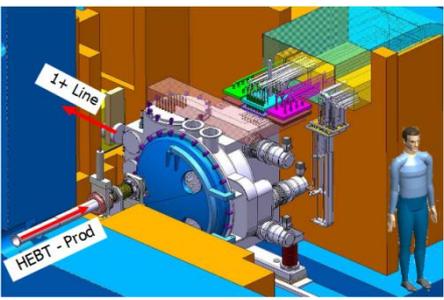
Radioactive Ions Beams : Production to new isotopes

- To Perform experiments on a wide range of rich Nuclei far from the line of stability
- Different production mechanisms and techniques to create the beams

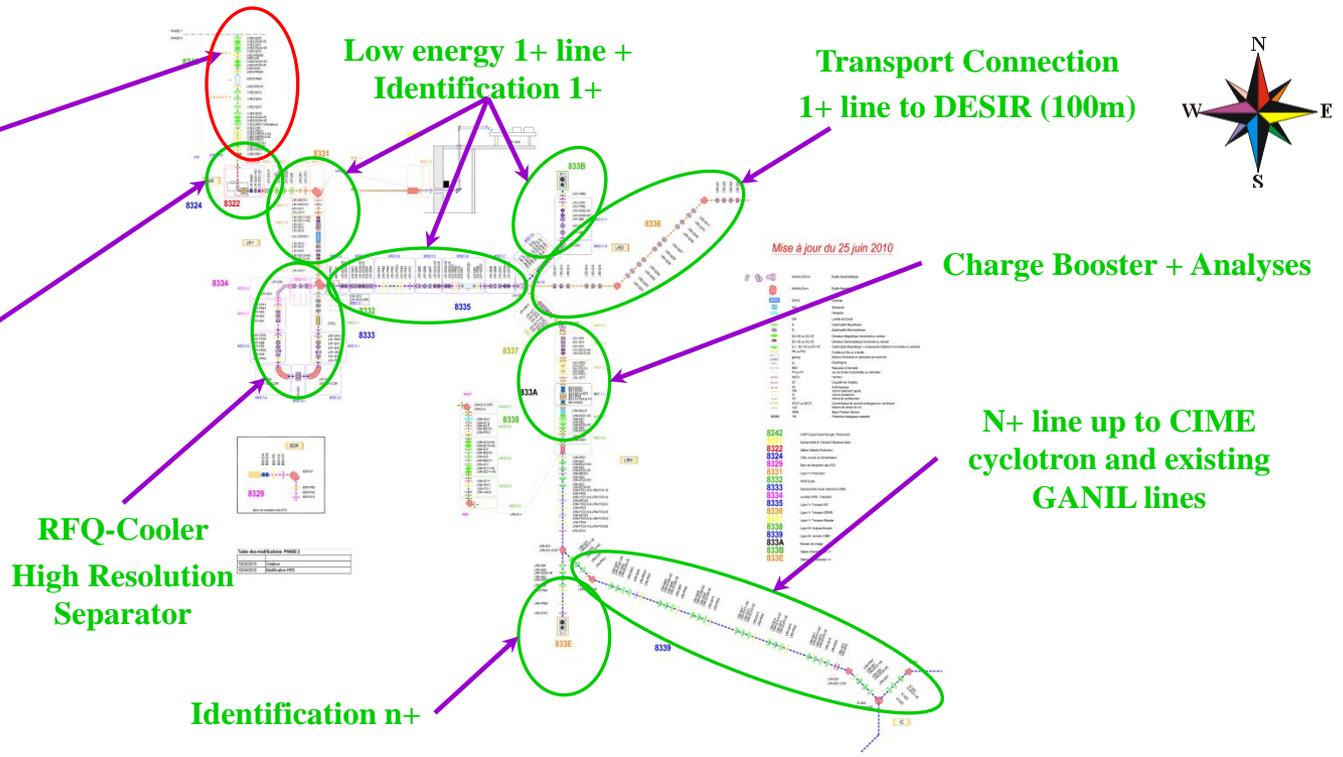
Target R&D and RIB production module is particularly challenging

- Objective is to have a UCx target which will be able to receive the 200kW Deuterons Beam
- Fission rate inside target expected : 10^{14} fission/s
- Produced Nuclei : $60 < A < 140$, rate : from 10^6 up to 10^{11} pps

HEBT-Prod RIB
 Beams : D, light ions $^3,^4\text{He}$
 $I_{\text{max}}=5\text{mA}$
 Energy : 40MeV, 14.5MeV/u
 Line Length from LINAC=45m



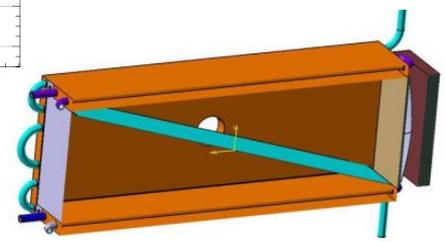
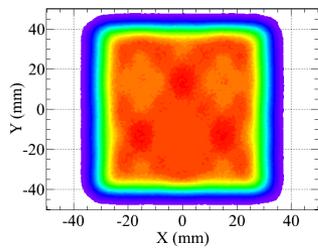
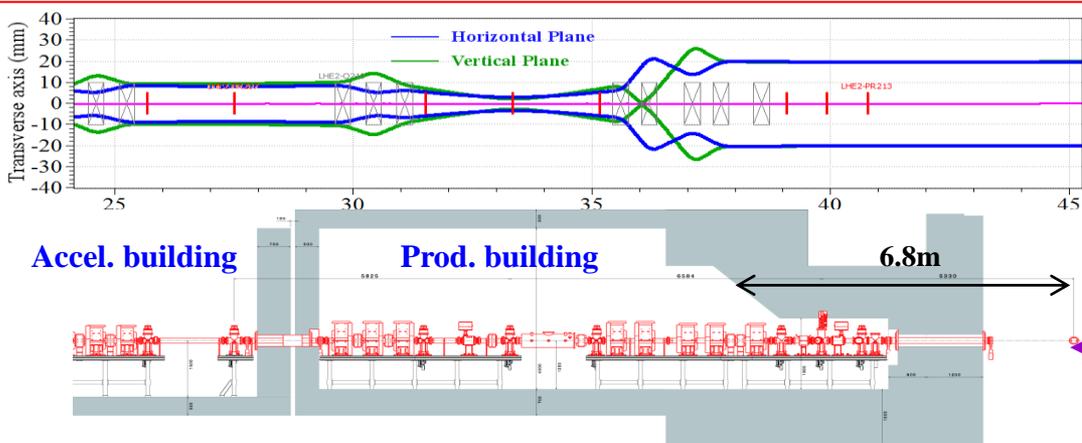
Production module



HEBT up to Radioactive Ions Area

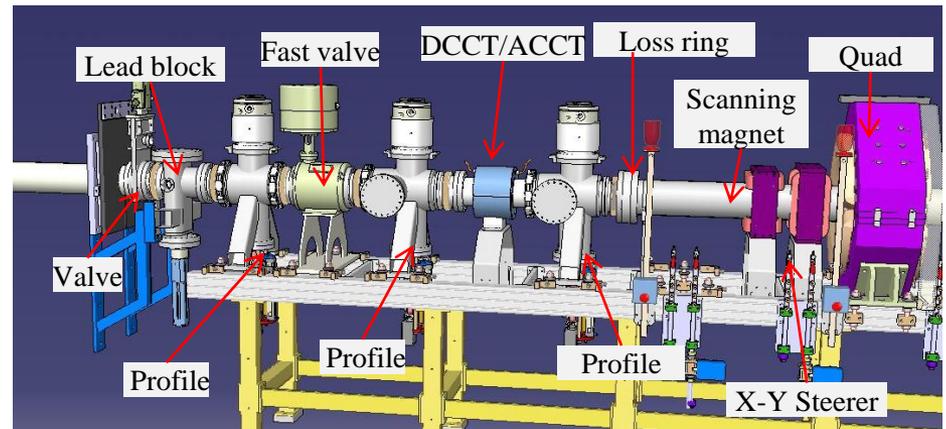
Beam specifications:

- No constraints on beam pulsation or bunch length
 - 3 sizes requirements:
 - UCx target for FF production : 40MeV Deuterons, 3.4mm (50kW) et 6.7mm (200kW) RMS, stability ± 1 mm
 - Fusion evaporation with ions $A/Q=3$ at 5MeV/u : 2.2 ± 0.5 mm RMS, stability ± 0.6 mm
 - Other beams, others targets : 60×80 mm² spot on 13° target angle. Need a beam scanning in X & Y.
- Sweeper specification are : $L_m=330$ mm, $F_x=251$ Hz and $B_x=346$ G, $F_y=186$ Hz and $B_y=462$ G



Production module focal point

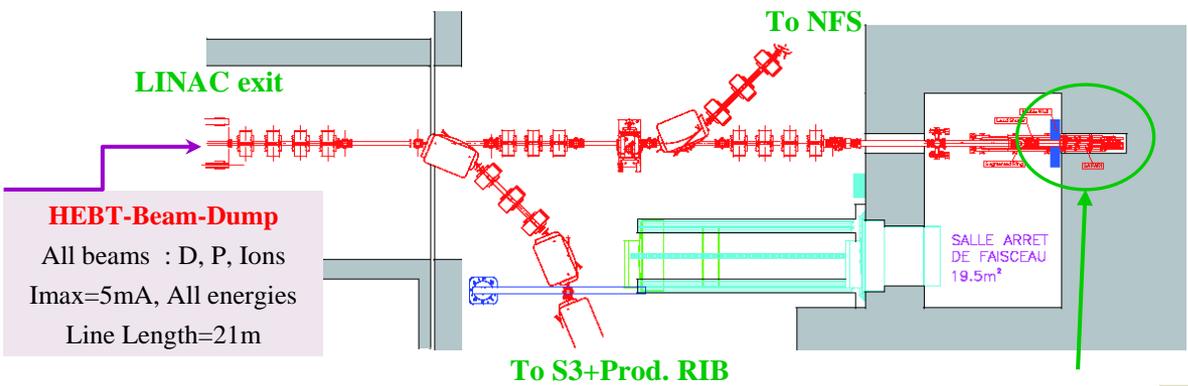
- Careful attention to beam tuning procedure (P=200kW)
 - Important effort to be focused on the last matching section for beam control, safety aspects ...
 - Area access will not be easy (interface with prod. building)
- The ultimate part is not yet completely finalized



Beam-dump : SAFARI

SAFARI : Système d'Arrêt Faisceau Adapté aux Rayons Intenses
Optimized Beam Stop Device for High Intensity Beams

- Accelerator facility commissioning
- Beam tuning along the accelerator
- Beam qualifications and controls during run

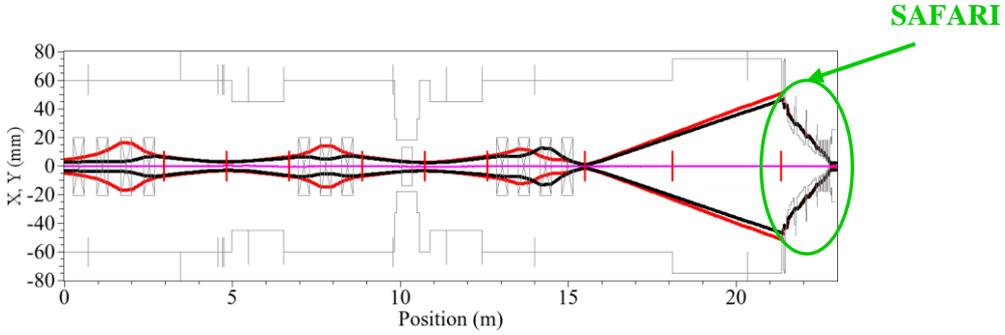


Must be able to stop a Deuterons beam at 40MeV and 5mA (200kW)

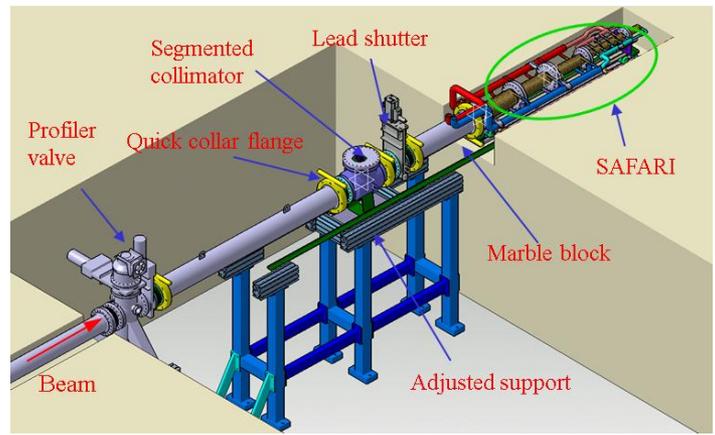
Safety :

- A separated cave for the device, restricted area. No access in normal operation
- Limitations is 10kW during 1 hour / day for a 3 months run (3'/day @ 200kW)

=> Dose rate = 20mSv/h at 20cm after 1 day



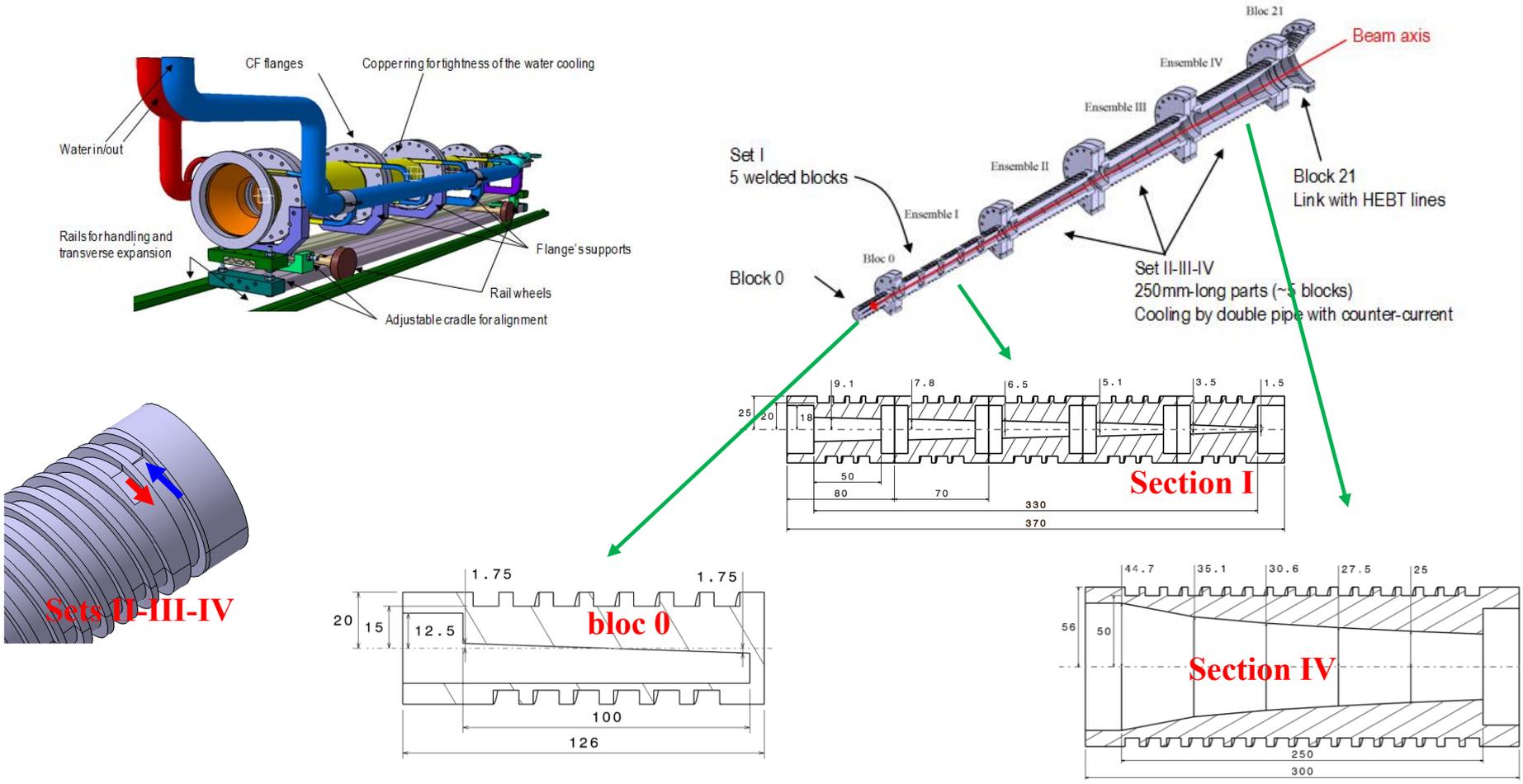
All beam type matched in order to have a $RMS_{x,y} \sim 16mm$ at the beam-dump entrance



Beam-dump : SAFARI

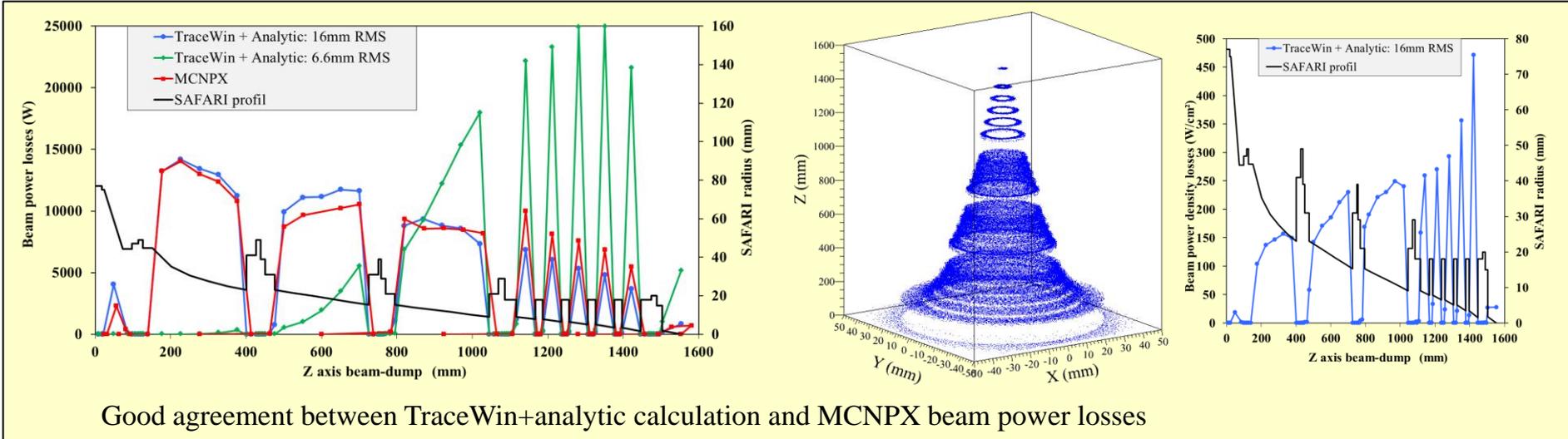
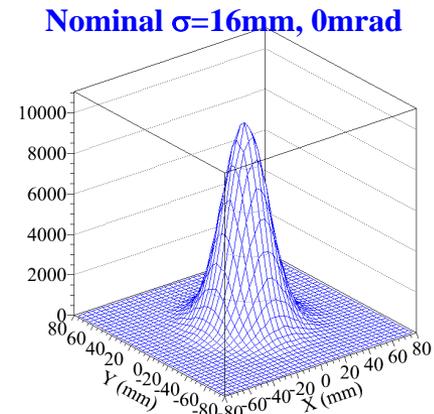
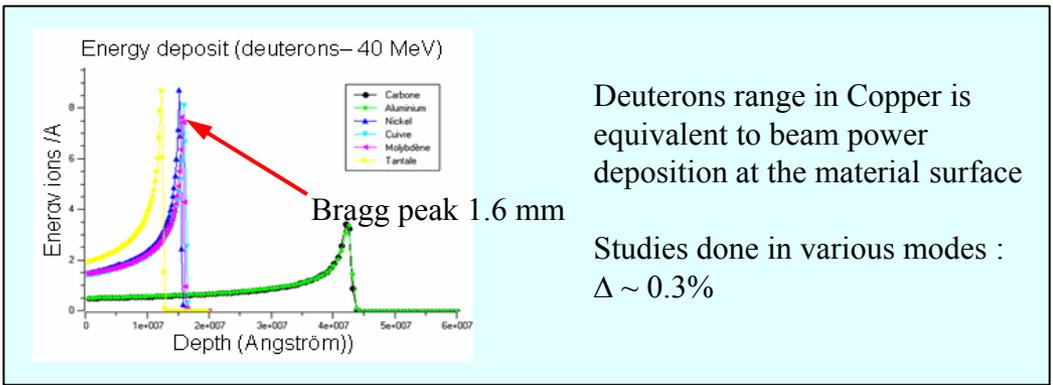
BS Structure : Length = 1609mm, various design studies since 2007 and iterative process (thermal, mechanical, beam optics...)

- 6 Copper sections (Cu OFHC, without Oxygen) with CF flanges in between, reduced vacuum volume
- Internal radius see by beam particles decreases progressively from $r_{max}=48mm$ (3σ)
- Cooling system for sections II à IV : water channels with counter-flow double loop (single loop for other sections)
- Channels are directly machined into the blocks surrounded by welded Copper ring. Water leak limited, No contact resistance.



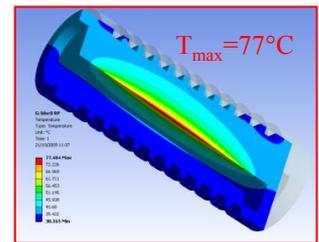
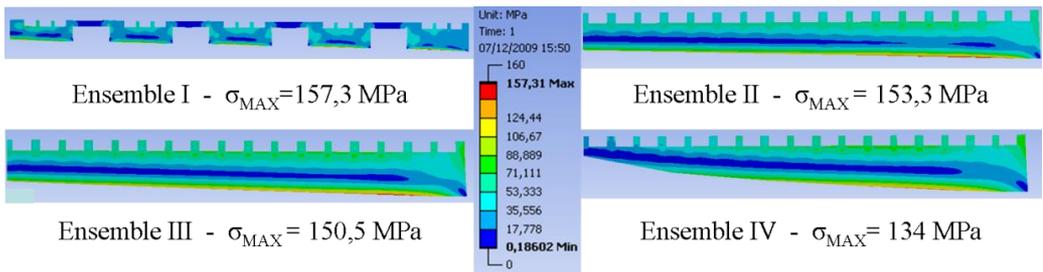
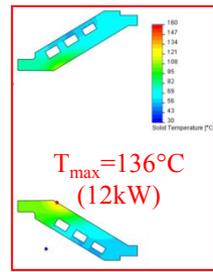
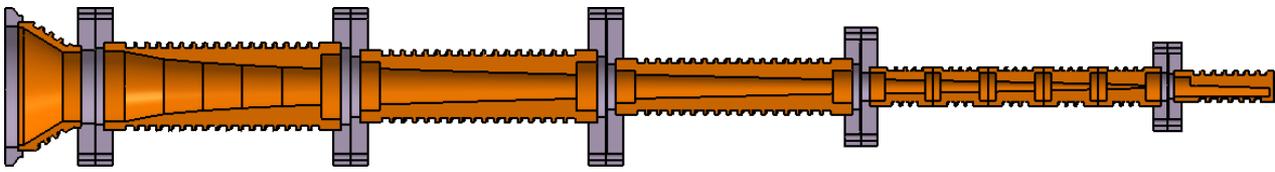
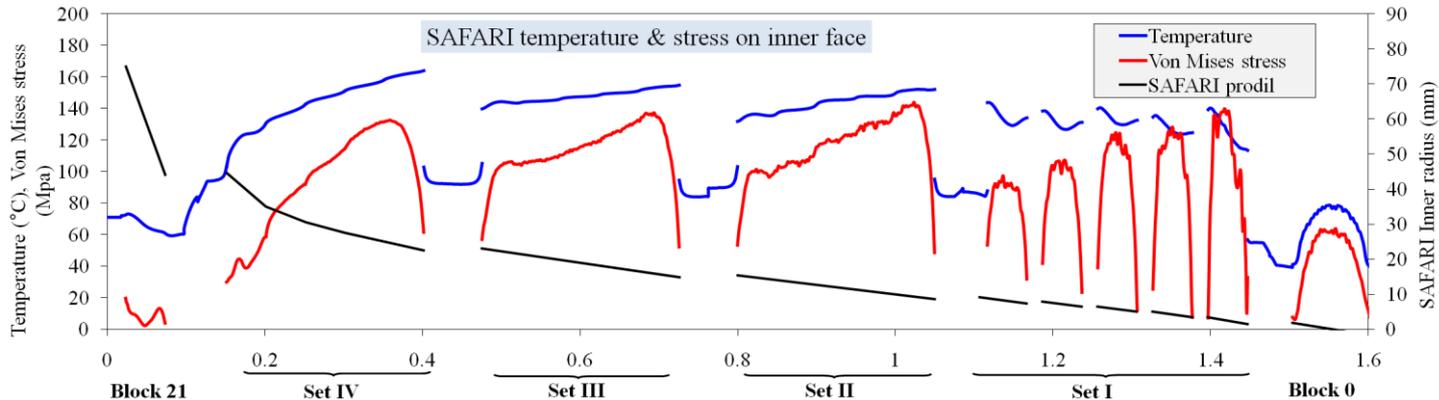
Beam-dump : SAFARI, few results

- Calculations done using :
- Beam with P=200kW,
 - Particles distribution : $\sigma = 16\text{mm}$ and $\sigma = 6.6\text{mm}$ (over-focused), with or without divergence
 - CW or pulsed beam (2ms)
 - Misaligned beam up to 3mm



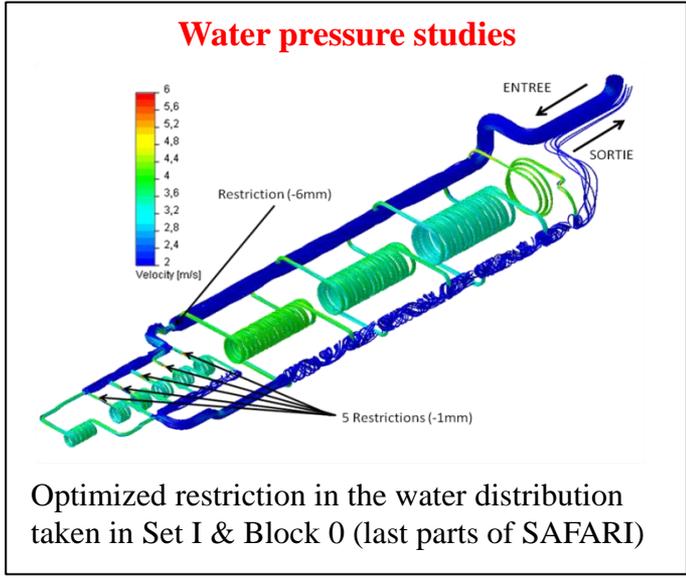
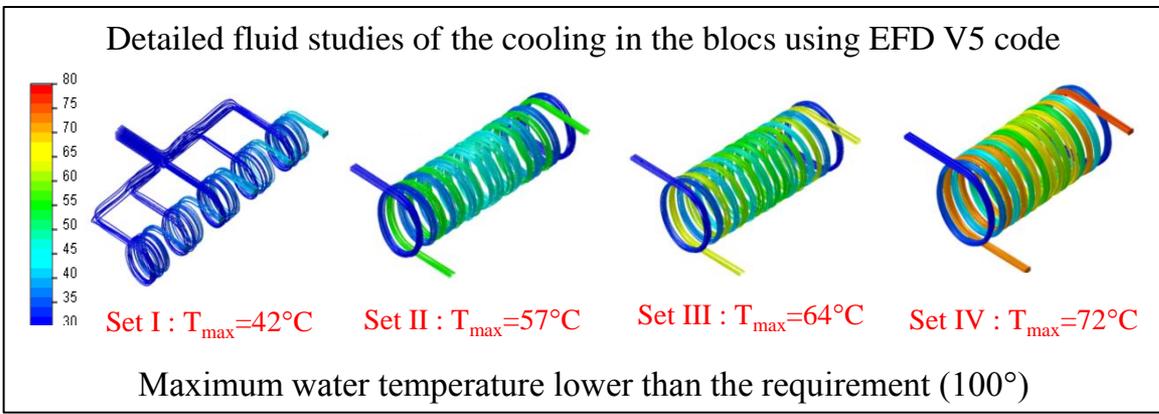
Beam-dump : SAFARI, few results

Temperature and stress on the SAFARI inner face
 Results for nominal beam (200kW, $\sigma = 16\text{mm}$, 0 mrad)



- Maximum Copper temperature $\sim 160^{\circ}\text{C}$
- Maximum Von Mises stress $\sim 157\text{MPa}$, maximum shift = 2mm along the beam axis

=> Fulfill all thermal and mechanical requirements



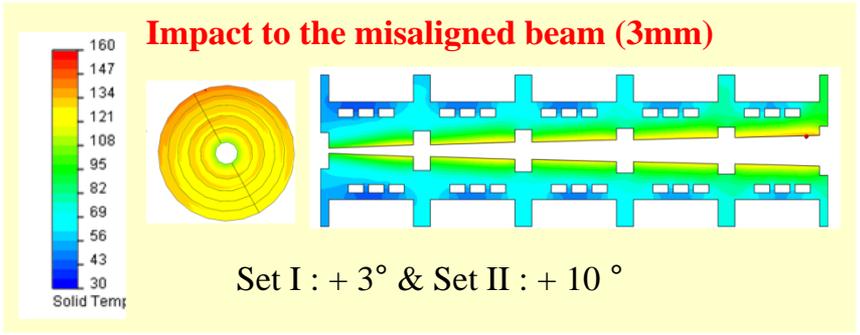
Impact of the over-focused beam ($\sigma = 6.6mm$)

Over focalized transient study			
	transient	Tmax	σ_{eq} VM
Block 0	t = 30 ms	140 °C	207 Mpa
	t = 150 ms	195 °C	306 Mpa
	t = 1 s	260°C	> σ_{max}
Set I	t = 10 ms	88 °C	210 MPa
	t = 20 ms	107 °C	278 Mpa
	t = 50 ms	172 °C	> σ_{max}

Need to switch off the beam in less than 20ms

If not :

- Possibility : BS segmentation
- Material : use to Glidcop

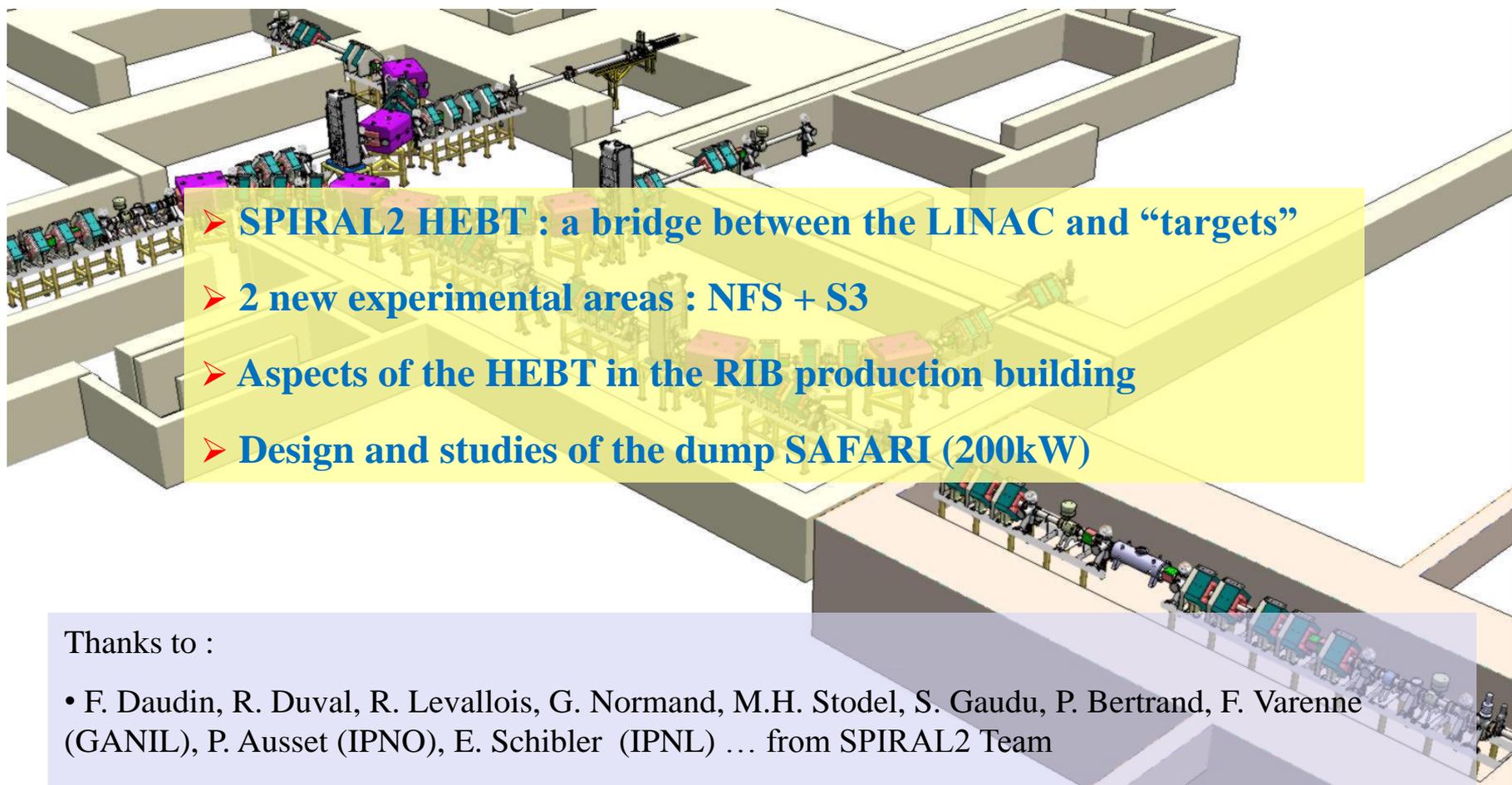


Larger effect on T° & stress of over-focused beam compare to misalignment

SPIRAL2PP, WP6 task 3 (SOREQ, CIEMAT, GANIL & CNRS).
Task leader : Emilie Schibler from IPNLYon

TDR (Oct. 2010); See. Proc. : LINAC10, HB2010, PAC11, EPAC11

Summary



- **SPIRAL2 HEBT : a bridge between the LINAC and “targets”**
- **2 new experimental areas : NFS + S3**
- **Aspects of the HEBT in the RIB production building**
- **Design and studies of the dump SAFARI (200kW)**

Thanks to :

- F. Daudin, R. Duval, R. Levallois, G. Normand, M.H. Stodel, S. Gaudu, P. Bertrand, F. Varenne (GANIL), P. Ausset (IPNO), E. Schibler (IPNL) ... from SPIRAL2 Team
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